IMPULSE·G+ & VG+
Series 4
Adjustable Frequency/Vector Crane Controls

PROFINET Installation Manual

MAGNETEK
MATERIAL HANDLING

Table of Contents

1. Preface and Safety

Magnetek manufactures products used as components in a wide variety of industrial systems and equipment. The selection and application of Magnetek products remain the responsibility of the equipment manufacturer or end user. Magnetek accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any Magnetek product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All systems or equipment designed to incorporate a product manufactured by Magnetek must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by Magnetek must be promptly provided to the end user. Magnetek offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the Magnetek manual. NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS OFFERED. Magnetek assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

Applicable Documentation

The following manuals are available for the SI-EP3 option:

Option
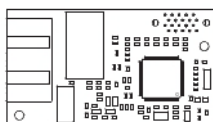
	IMPULSE®•G+/VG+ Series 4 Option SI-EP3 PROFINET Installation Manual Manual No: 144-27019	Read this manual first. The installation manual is packaged with the option and contains detailed information about the option, information required to install the option and set up related drive parameters.

MPULSE®•G+/VG+ Series 4 Drive
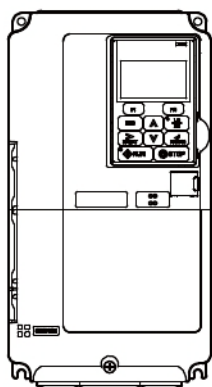
	IMPULSE®•G+/VG+ Series 4 Instruction Manual	The drive manuals cover basic installation, wiring, operation procedures, functions, troubleshooting, and maintenance information. The manuals also include important information about parameter settings and drive tuning.

Access http://www.magnetek.com to obtain Magnetek instruction manuals. |

Terms

Drive: IMPULSE®•G+/VG+ Series 4

Option: IMPULSE®•G+/VG+ Series 4 SI-EP3 PROFINET option

Registered Trademarks

•   All trademarks are the property of their respective owners.

Supplemental Safety Instructions

Read and understand this manual before installing, operating, or servicing this option. The option must be installed according to this manual and local codes.

The following conventions are used to indicate safety messages in this manual. Failure to heed these messages could result in serious or possibly even fatal injury or damage to the products or to related equipment and systems.

⚠️ **DANGER**

DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

⚠️ **WARNING**

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ **CAUTION**

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

NOTICE

NOTICE indicates an equipment damage message.

NOTE: *A NOTE statement is used to notify installation, operation, programming, or maintenance information that is important, but not hazard-related.*

General Safety

General Precautions

- The diagrams in this section may include options and drives without covers or safety shields to illustrate details. Be sure to reinstall covers or shields before operating any devices. The option should be used according to the instructions described in this manual.
- Any illustrations, photographs, or examples used in this manual are provided as examples only and may not apply to all products to which this manual is applicable.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- When ordering new copies of the manual, contact your Magnetek representative and provide the manual number shown on the front cover.

⚠️ **DANGER**

Heed the safety messages in this manual.
Failure to comply will result in death or serious injury**.**

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

NOTICE

Do not modify the drive or option circuitry.
Failure to comply could result in damage to the drive or option and will void the warranty.

Magnetek is not responsible for any modification of the product made by the user. This product must not be modified.

Do not expose the drive to halogen group disinfectants.
Failure to comply may cause damage to the electrical components in the option.

Do not pack the drive in wooden materials that have been fumigated or sterilized.

Do not sterilize the entire package after the product is packed.

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2. Product Overview

About This Product

The PROFINET SI-EP3 option connects the Series 4 drive to a PROFINET network and facilitates the exchange of data.

This manual explains the handling, installation, and specifications of this product.

The PROFINET SI-EP3 option is a simple networking solution that reduces the cost and time to wire and install factory automation devices, while providing interchangeability of like components from multiple vendors.

By installing the option to a drive, it is possible to do the following from a PROFINET master device:
- operate the drive,
- monitor the operation status of the drive, and/or
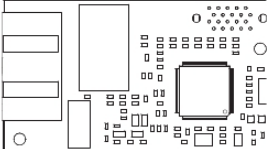- change parameter settings.
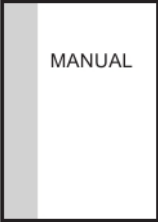
SI-EP3 is PROFINET Conformance Class A certified.

3. Receiving

Please perform the following tasks upon receiving the option:

- Inspect the option for damage. Contact the shipper immediately if the option appears damaged upon receipt.
- Verify receipt of the correct model by checking the model number printed on the option nameplate.
- Contact your supplier if you have received the wrong model or the option does not function properly.

Option Package Contents

Description	Option	Ground Wire	Screws (M3)	LED Label	Installation Manual
--					
Quantity	1	1	3	1	1

Tools Required for Installation

- A Phillips screwdriver (M3 metric/#1, #2 U.S. standard size*) is required to install the option and remove drive front covers.
- Diagonal cutting pliers (required for some drive models).
- A small file or medium grit sandpaper (required for some drive models).

*Screw sizes vary by drive capacity. Select a screwdriver appropriate for the drive capacity.

NOTE: Tools required to prepare option cables for wiring are not listed in this manual.

4. Option Components

SI-EP3 PROFINET Option
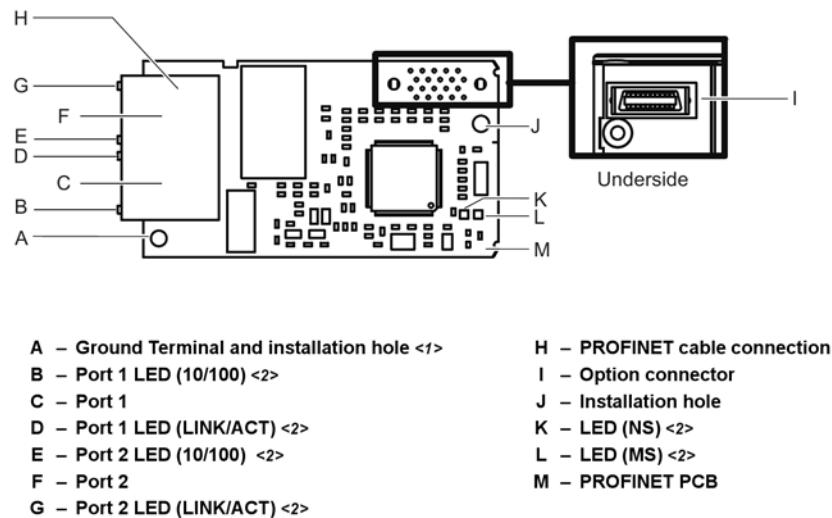
A – Ground Terminal and installation hole <1>
B – Port 1 LED (10/100) <2>
C – Port 1
D – Port 1 LED (LINK/ACT) <2>
E – Port 2 LED (10/100) <2>
F – Port 2
G – Port 2 LED (LINK/ACT) <2>

H – PROFINET cable connection
I – Option connector
J – Installation hole
K – LED (NS) <2>
L – LED (MS) <2>
M – PROFINET PCB

<1> The ground wire provided in the option shipping package must be connected during installation.

<2> Refer to Option LED Display on page 10 for details on the LEDs.

Figure 1: Option (Top View)

Terminal CN1

The communication connector on the option is a modular RJ45 female connector designated CN1.

CN1 is the connection point for a customer-supplied male Ethernet network communication cable.

Table 1: Male 8-way Ethernet Modular Connector (Customer-Supplied)

Male EtherNet 8-Way Modular Connector	Pin	Description
	1 (Pair 2)	Transmit data (TXD) +
	2 (Pair 2)	Transmit data (TXD) -
	3 (Pair 3)	Receive data (RXD) +
	4 (Pair 1)	Not used <1>
	5 (Pair 1)	Not used <1>
	6 (Pair 3)	Receive data (RXD) -
	7 (Pair 4)	Not used <1>
	8 (Pair 4)	Not used <1>

<1> Not used for 10 Mbps and 100 Mbps networks.

Option LED Display

The option has six LEDs:

Bi-color Status LEDs:
- Module status (MS) red/green
- Network status (NS) red/green

PROFINET LEDs (2 each):
- Network speed-10/100 yellow
- Link status and network activity-Link/Act green

The operational states of the option LEDs after the power-up diagnostic LED sequence is completed are described in Table 2: Option LED States. The states with a number in parenthesis are the number of pulses of 250 ms on, 250 ms off cycles, followed by 500 ms off, then repeating the cycle. Wait at least two seconds for the power-up diagnostic process to complete before verifying LED states.

Table 2: Option LED States

Name	Indication		Operating Status	Remarks
	Color	**Status**		
MS (visible through drive cover)	--	OFF	Power Supply OFF	Power is not being supplied to the drive.
	Green	ON	Option operating	The option is operating normally and initialization is complete.
	Green	Flashing (1)	Diagnostics	Diagnostic data available.
	Green	Flashing (2)	Configuration tool	Identified by a configuration tool.
	Red	ON	Default MAC or fatal error occurred	Default MAC address has been programmed or the option has detected an unrecoverable error.
	Red	Flashing (1)	Configurational error (non-fatal)	Configuration error.
	Red	Flashing (2)	No IP (non-fatal)	No IP address assigned.
	Red	Flashing (3)	No station name (non-fatal)	No station name assigned.
	Red	Flashing (4)	Init failure (non-fatal)	Failed to initialize module.
	Green/Red	Flashing	Option self-test	The option is in self-test mode.
NS (visible through drive cover)	--	OFF	Offline or Power supply OFF	--
	Green	ON	Connected	Connection established with I/O controller and in RUN mode.
	Green	Flashing	Connected and stopped	Connection established with I/O controller and in STOP mode.
	Red	ON	BUS fault	Unrecoverable BUS fault.
	Red	Flashing (1)	Lost communication	Host communication is temporarily lost.
	Red	Flashing (2)	Lost link	No link detected to network.
10/100 (visible at RJ45 jack)	Yellow	OFF	10 Mbps is established	--
	Yellow	ON	100 Mbps is established	--
LINK/ACT (visible at RJ45 jack)	Green	OFF	Link is not established	--
	Green	ON	Link is established	--
	Green	Flashing	Link is established and there is network activity	--

Power-Up Diagnostics

An LED test is performed each time the drive is powered up. The initial boot sequence may take several seconds. After the LEDs have completed the diagnostic LED sequence, as shown in Table 3: Power-Up Diagnostic LED Sequence, the option is successfully initialized. The LEDs then assume operational conditions as shown in Table 2: Option LED States.

Table 3: Power-Up Diagnostic LED Sequence

Sequence	Module Status (MS)	Network Status (NS)	Time (ms)
1	Green	OFF	250
2	Red	OFF	250
3	Green	OFF	--
4	Green	Green	250
5	Green	Red	250
6	Green	OFF	--

5. Installation Procedure

Section Safety

⚠️ **DANGER**

Electric Shock Hazard

Do not connect or disconnect wiring while the power is on.
Failure to comply will result in death or serious injury.

Disconnect all power to the drive, wait at least five minutes after all indicators are off, measure the DC bus voltage to confirm safe level, and check for unsafe voltages before servicing. The internal capacitor remains charged after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 VDC.

⚠️ **WARNING**

Electrical Shock Hazard

Do not remove the option cover while the power is on.
Failure to comply could result in death or serious injury.

The diagrams in this section may include options and drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating any devices. Use the option according to the instructions described in this manual.

Do not allow unqualified personnel to use equipment.
Failure to comply could result in death or serious injury.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of this product.

Do not touch circuit boards while the power to the drive is on.
Failure to comply could result in death or serious injury.

Do not use damaged wires, stress the wiring, or damage the wire insulation.
Failure to comply could result in death or serious injury.

Fire Hazard

Tighten all terminal screws to the specified tightening torque.
Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge (ESD) procedures when handling the option, drive, and circuit boards.
Failure to comply may result in ESD damage to circuitry.

Never shut the power off while the drive is running or outputting voltage.
Failure to comply may cause the application to operate incorrectly or damage the drive.

Do not operate damaged equipment.
Failure to comply may cause further damage to the equipment.
Do not connect or operate any equipment with visible damage or missing parts.

Do not use unshielded cable for control wiring.
Failure to comply may cause electrical interference resulting in poor system performance.
Use shielded twisted-pair wires and ground the shield to the ground terminal of the drive.

Properly connect all pins and connectors.
Failure to comply may prevent proper operation and possibly damage equipment.

Check wiring to ensure that all connections are correct after installing the option and connecting any other devices.
Failure to comply may result in damage to the option.

Prior to Installing the Option

Prior to installing the option, wire the drive, make necessary connections to the drive terminals, and verify that the drive functions normally without the option installed. Refer to the Instruction Manual packaged with the drive for information on wiring and connecting the drive.

Figure 2 shows an exploded view of the drive with the option and related components for reference.

A – Connector CN5-C
B – Connector CN5-B
C – Connector CN5-A
D – Insertion point for CN5 connector
E – SI-EP3 option
F – Drive front cover
G – Digital operator
H – LED label
I – Drive terminal cover
J – Removable tabs for wire routing
K – Included screws
L – Ground wire
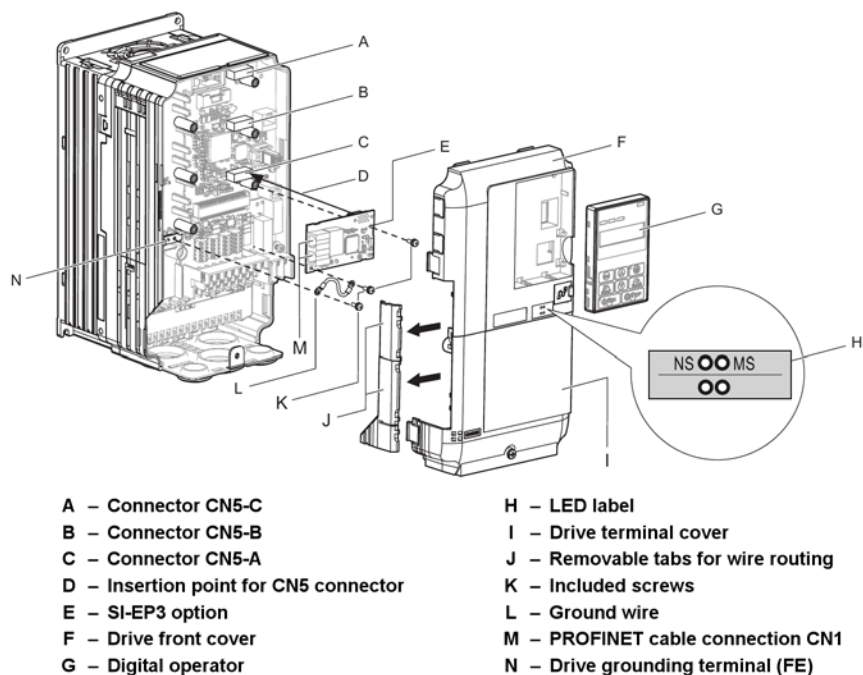M – PROFINET cable connection CN1
N – Drive grounding terminal (FE)

Figure 2: Drive Components with Options

Installing the Option

Remove the front covers of the drive before installing the option. Refer to the Instruction Manual for directions on removing the front covers. Cover removal varies depending on drive size. This option can be inserted only into the CN5-A connector located on the drive control board.

1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, then remove the digital operator (G) and front covers (F, I). Front cover removal varies by model.

⚠ **DANGER**

Electrical Shock Hazard.

Do not connect or disconnect wiring while the power is on. Failure to comply will result in death or serious injury. Before installing the option, disconnect all power to the drive. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 VDC. To prevent electric shock, wait at least five minutes after all indicators are off and measure the DC bus voltage level to confirm safe level.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge procedures (ESD) when handling the option, drive, and circuit boards. Failure to comply may result in ESD damage to circuitry.

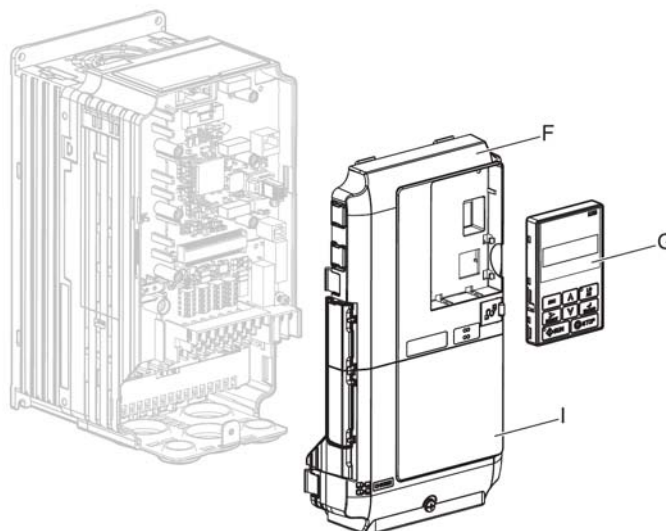*Figure 3: Remove the Front Covers and Digital Operator*

2. With the front covers and digital operator removed, apply the LED label (H) in the appropriate position on the drive top front cover (F).
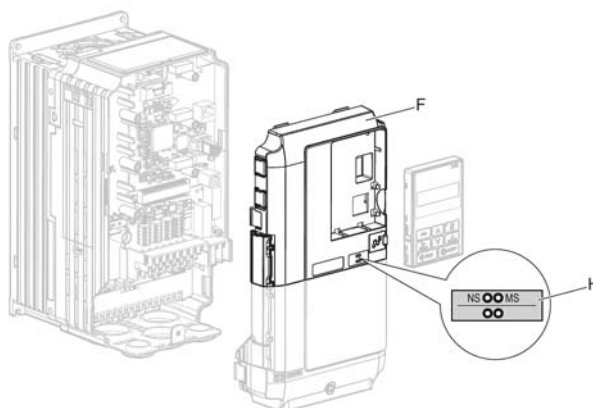

Figure 4: Apply the LED Label

3. Insert the option (E) into the CN5-A connector (C) located on the drive and fasten it using one of the included screws (K).
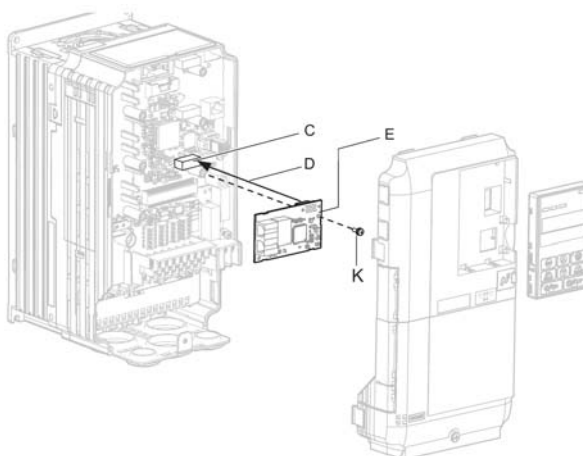
Figure 5: Insert the Option

4. Connect the ground wire (L) to the ground terminal (N) using one of the remaining provided screws (K). Connect the other end of the ground wire (L) to the remaining ground terminal and installation hole on the option (E) using the last remaining provided screw (K) and tighten both screws to 0.5 ~ 0.6 nm (4.4 ~ 5.3 in lb.).

Figure 6: Connect the Ground Wire

NOTE: *There are two screw holes on the drive for use as ground terminals. When connecting three options, two ground wires will need to share the same drive ground terminal.*

Wiring the Option

5. Route the option wiring.

Depending on the drive model, some drives may require routing the wiring through the side of the front cover to the outside to provide adequate space for the wiring. In these cases, using diagonal cutting pliers, cut out the perforated op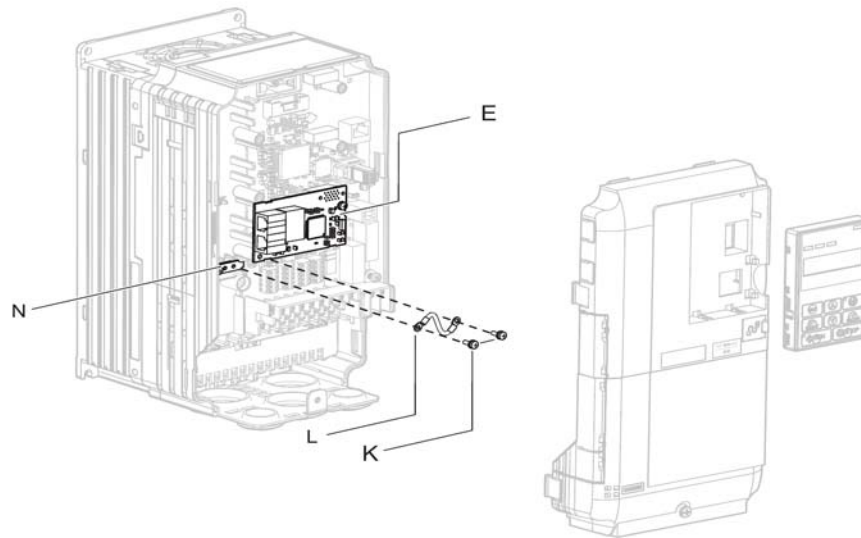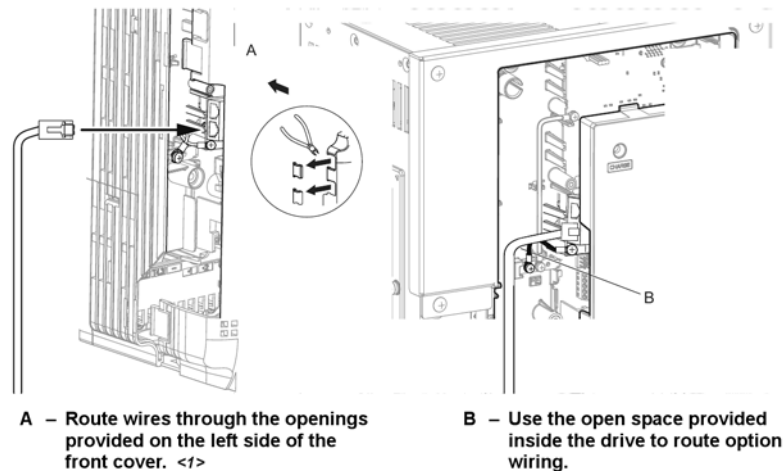enings on the left side of the drive front cover. Sharp edges along the cut out should be smoothed down with a file or sand paper to prevent any damage to the wires.

5.a. Route the PROFINET CAT5e cable inside the enclosure for drives that do not require routing through the front cover. Refer to Table 4: Model-Specific Cable Routing and Figure 7 to determine the proper wire routing by drive model.

Table 4: Model-Specific Cable Routing

Drive Series	Model	Wire Routing <1>	
		Through Front Cover	Inside Drive
G+/VG+ S4	2003 to 2033; 4001 to 4018; 5001 to 5009	Figure 7 (A)	--
G+/VG+ S4	2047 and above; 4024 and above; 5012 and above	--	Figure 7 (B)

A – Route wires through the openings provided on the left side of the front cover. *<1>*

B – Use the open space provided inside the drive to route option wiring.

<1> The drive will not meet NEMA Type 1 requirements if wiring is exposed outside the enclosure.

Figure 7: Wire Routing Examples

6. Connect the PROFINET CAT5e communication cable to the option connector (CN1) port 1.

To connect the option to a network, firmly connect RJ45 8-pin Shielded Twisted Pair CAT5e cable(s) into the modular connector ports (see Figure 7).

NOTE: *Do not connect or disconnect the communication cable while the drive is powered up or while the drive is in operation. Failure to comply may cause a static discharge, which will cause the option card to stop working properly. Cycle power on the drive and option card to reestablish functionality.*

Communication Cable Wiring

The dual RJ45 network ports on the option board act as a switch to allow for flexibility in cabling topology. For example, a traditional star network topology may be employed by using a single port on the option board. Alternatively, a daisy-chained approach may be employed by using both RJ45 ports. This second approach reduces the requirements of central switch ports.
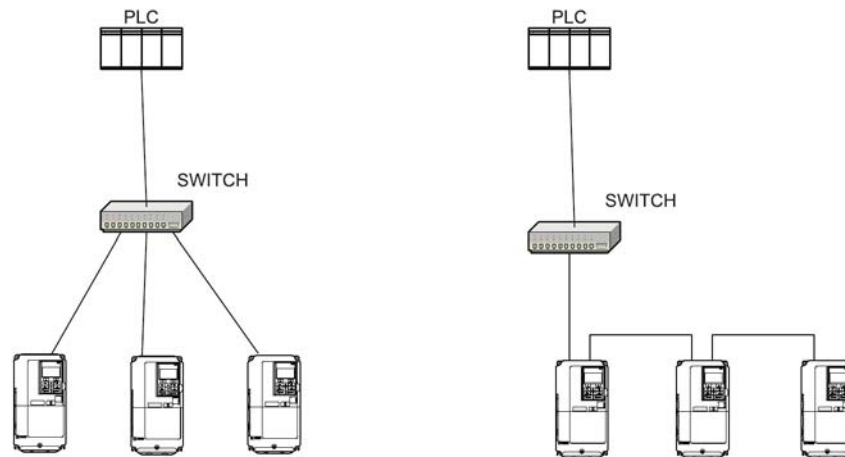
Figure 8: Topology Options

Communication Cable Specifications

Only use cables recommended for PROFINET. Using a cable not specifically recommended may cause the option or drive to malfunction.

The use of CAT5e or equivalent Shielded Twisted Pair (STP) cable is recommended.

7. Use the second communication cable port to daisy chain a series of drives where applicable.

Connection Diagram
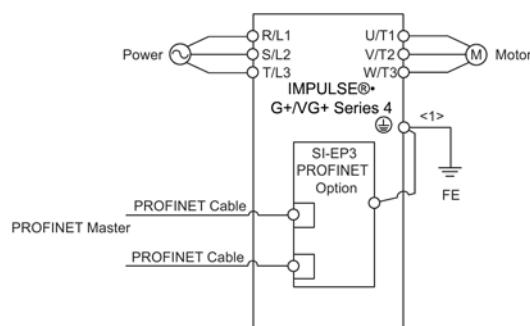
<1> The ground wire provided in the option shipping package must be connected during installation.

Figure 9: Wiring Diagram

8. Replace and secure the front covers of the drive (F, I) and replace the digital operator (G).
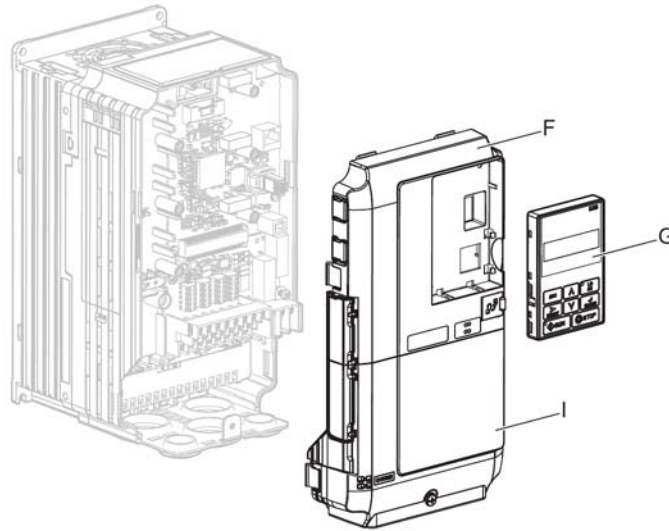
Figure 10: Replace the Front Covers and Digital Operator

NOTE: *Take proper precautions when wiring the option so that the front covers will easily fit back onto the drive. Make sure no cables are pinched between the front covers and the drive when replacing the covers.*

9. Set drive parameters in Table 5: Parameter Settings for proper option performance.

GSD/GSDML Files

To facilitate network implementation, obtain a GSDML file from the following website:

http://www.magnetek.com/Series4Accessories

6. Option Related Drive Parameters

The following parameters are used to set up the drive for operation with the Profinet card. Parameter setting instructions can be found in the drive's Instruction Manual.

Confirm proper setting of the all parameters in Table 5: Parameter Settings before starting network communications.

Table 5: Parameter Settings

Parameter	Display		Function	Range	Default
B03-01 <1>	Ref Source 1		Source from where the frequency reference is generated.	0–4	1 (Set to 3 for PROFINET)
	0	Operator	Digital Operator		
	1	Terminals	Terminals or Analog Input • S4-IF Interface Card • S4-I AC Digital Input Option • S4-IO Digital Input/Output Option • DI-A3 Digital Input Option (not used for B03-02)		
	2	Serial Com	Serial communication • RS485/422 Serial Communications (R+, R-, S+, S-)		
	3	Option PCB	Industrial Communication Option card (Port CN5-A) • EtherNet/IP • Modbus TCP/IP • PROFINET • PROFIBUS-DP		
	4	Pulse Input	Pulse input via Terminal RP (H06-01)		

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.
<2> If F06-01 is set to 4: Alarm Only, then the drive will continue to operate when a bUS error or an EF0 fault is detected. Take proper safety measures, such as installing an emergency stop switch.

Parameter	Display		Function	Range	Default
B03-02 <1>	Run Source 1		Source from where the RUN command is generated.	0–3	1 (Set to 3 for PROFINET)
	0	Operator	Digital Operator		
	1	Terminals	Terminals • S4-IF Interface Card • S4-I AC Digital Input Option • S4-IO Digital Input/Output Option • DI-A3 Digital Input Option (not used for B03-02)		
	2	Serial Com	Serial communication • RS485/422 Serial Communications (R+, R-, S+, S-)		
	3	Option PCB	Industrial Communication Option card (Port CN5-A) • EtherNet/IP • Modbus TCP/IP • PROFINET • PROFIBUS-DP		
F06-01	Com Bus Flt Sel		Stopping method at communication error.	0–4	1
	0	Decel to Stop			
	1	Coast to Stop			
	2	Fast-Stop			
	3	Use B3-03 Method			
	4	Alarm Only <2>			
F06-02	EF0 Detection		Option External Fault	0, 1	0
	0	Always Detected			
	1	Only During Run			
F06-03	EF0 Fault Action		Option External Fault	0–4	1
	0	Decel to Stop			
	1	Coast to Stop			
	2	Fast-Stop			
	3	Use B3-03 Method			
	4	Alarm Only <2>			
F06-07	Fref PrioritySel		Selects how multi-step speed inputs are treated when the NetRef command is set.	0, 1	0
	0	Net/Com REF	Multi-step reference disabled		
	1	MultiStep Speed	Multi-step reference enabled		
F06-08	Com Prm Init Sel		Determines whether communication-related parameters (F06-XX and F07-XX) are reset when the drive is initialized using A01-05	0, 1	0
	0	Init Com Prms	Communication-related parameters (F06-XX and F07-XX) are not reset when the drive is initialized using A01-05.		
	1	No Init Com Prms	Reset all communication-related parameters (F06-XX and F07-XX) when the drive is initialized using A01-05.		

<1> To start and stop the drive with the option master device using serial communications, set B03-02 to 3. To control the drive frequency reference via the master device, set B03-01 to 3.
<2> If F06-01 is set to 4: Alarm Only, then the drive will continue to operate when a bUS error or an EF0 fault is detected. Take proper safety measures, such as installing an emergency stop switch.

Table 6: F7 Parameter Settings

Parameter	Display	Description	Default
F07-01 to F07-04	IP Address	Sets static IP address of the SI-EP3 option when parameter F07-13=0. *NOTE:* *Parameter F07-01 sets the most significant octet.*	192 168 1 20
F07-05 to F07-08	Subnet Mask	Sets static Subnet Mask of network connection. *NOTE:* *Parameter F07-05 sets the most significant octet.*	255 255 255 0
F07-09 to F07-12	Gateway Address	Sets static Gateway address of network connection. *NOTE:* *Parameter F07-09 sets the most significant octet.*	192 168 1 1
F07-13	IP Add Mode Sel *0 User Defined* *1 BOOTP* *2 DHCP*	Sets how the option card IP address is set at start up	2
F07-14	Duplex Mode Selection *0 Half Duplex* *1 Auto Negotiate* *2 Full Duplex*	Sets how the communication between host/client will be determined.	1
F07-15	Baud Rate *10 10 Mbps* *100 100 Mbps*	Sets the communication speed for the option card.	10
F07-23 to F07-27*	Dynamic Output Assembly Parameters (SI-EP3/V Firmware Version VST800250)	Configurable outputs 1 to 5. If a value other than 0 is assigned to parameters F07-23 to F07-27 and F07-33 to F07-37 by the drive, that value will take precedent over a value set by the configuration software. If the value in the drive is 0 (default), the value from the configuration software will be used.	0
	Dynamic Output Assembly Parameters (SI-EP3/V Firmware Version VST800251)	Configurable outputs 1 to 5. If a value other than 0 is assigned in the configuration software, those values will be used; otherwise, the values of the drive parameters set in parameters F07-23 to F07-27 and F07-33 to F07-37 will be used.	
F07-33 to F07-37*	Dynamic Input Assembly Parameters (SI-EP3/V Firmware Version VST800250)	Configurable inputs 1 to 5. If a value other than 0 is assigned to parameters F07-23 to F07-27 and F07-33 to F07-37 by the drive, that value will take precedent over a value set by the configuration software. If the value in the drive is 0 (default), the value from the configuration software will be used.	0
	Dynamic Input Assembly Parameters (SI-EP3/V Firmware Version VST800251)	Configurable inputs 1 to 5. If a value other than 0 is assigned in the configuration software, those values will be used; otherwise, the values of the drive parameters set in parameters F07-23 to F07-27 and F07-33 to F07-37 will be used.	
H05-11	Enter CommandSel		1
	0 Enter Required	Drive requires an Enter command before accepting any changes to parameter settings.	
	1 No EnterRequired	Parameter changes are activated immediately without the Enter command.	

* Not visible before 14706 firmware.

Table 7: Option Monitors

Parameter Code	Display	Description	Value Range
U06-80 to U06-83	Online IP Address	SI-EP3 IP Address, U06-80 is the most significant octet.	0–255
U06-84 to U06-87	Online Subnet	Subnet, U06-84 is the most significant octet.	0–255
U06-88 to U06-91	Online Gateway	Gateway, U06-88 is the most significant octet.	0–255
U06-92	Online Speed	Port 1 Link Speed	10, 100
U06-93	Online Duplex	Port 1 Duplex Setting	0: Half; 1: Full
U06-94	Online Duplex	Port 2 Link Speed	0: Half; 1: Full
U06-95	Online Duplex	Port 2 Duplex Setting	0: Half; 1: Full
U06-98	First Fault	First Option Board Fault	--
U06-99	Current Fault	Current Option Board Fault	--

7. PROFINET Messaging

PROFINET Overview

This section describes the communication profile used between the PROFINET I/O network and the option.

The option supports the PROFIdrive profile. Users can select between the control and status words according to the PROFIdrive profile or use the Magnetek-specific control and status words.

PROFIdrive Communication Profile

The Control Word and the Status Word

The contents of the Control Word and the Status Word are detailed in Table 8: Control Word for PROFIdrive Communication Profile and Table 9: Status Word for the PROFIdrive Communication Profile, respectively. The drive states are presented in the PROFIdrive State Machine (Figure 11).

Frequency Reference

The Frequency Reference is a 16-bit word containing a sign bit and a 15-bit integer. A negative reference (indicating reverse direction of rotation) is formed by calculating the two's complement from the corresponding positive reference. The reference value is the desired output frequency.

Output Frequency

Output Frequency is a 16-bit word containing the current output frequency (U01-02) of the drive.

Table 8: Control Word for PROFIdrive Communication Profile

Bit	Name	Value	Proceed to STATE/Description
0	ON	1	Proceed to READY TO OPERATE.
	OFF1	0	Emergency OFF. Proceed to OFF1 ACTIVE; proceed further to READY TO SWTICH ON unless other interlocks (OFF2, OFF3) are active
1	OFF2	1	Continue operation (OFF2 inactive).
		0	Emergency OFF. Proceed to OFF2 ACTIVE; proceed further to SWITCH-ON INHIBIT.
2	OFF3	1	Continue operation (OFF3 inactive).
		0	Emergency stop. Proceed to OFF3 ACTIVE; proceed further to SWITCH-ON INHIBIT.
3	OPERATION_ ENABLE	1	Proceed to ENABLE OPERATION.
		0	Inhibit operation. Proceed to OPERATION INHIBIT.
4	RAMP_OUT_ZERO	1	Normal operation. Proceed to RAMP FUNCTION GENERATOR: ENABLE OUTPUT.
		0	Stop according to selected stop type.
5	RAMP_HOLD	1	Normal operation.
		0	Proceed to RAMP FUNCTION GENERATOR: ENABLE ACCELERATOR. Halt ramping (Ramp Function Generator output held).

Bit	Name	Value	Proceed to STATE/Description
6	RAMP_IN_ZERO	1	Normal operation. Proceed to OPERATING. *NOTE: This bit is effective only if the fieldbus interface is set as the source for this signal by drive parameters.*
		0	Force Ramp Function Generator input to zero.
7	RESET	0 -> 1	Fault reset if an active fault exists. Proceed to SWITCH ON INHIBIT.
		0	(Continue normal operation)
8	INCHING_1	--	Inching 1. (Not supported)
9	INCHING_2	--	Inching 2. (Not supported)
10	REMOTE_CMD	1	Network control enabled.
		0	Network control disabled.
11 to 15	--	--	Reserved.

Table 9: Status Word for the PROFIdrive Communication Profile

Bit	Name	Value	Proceed to STATE/Description
0	RDY_ON	1	READY TO SWITCH ON.
		0	NOT READY TO SWITCH ON.
1	RDY_RUN	1	READY TO OPERATE.
		0	OFF1 ACTIVE.
2	RDY_RUN	1	ENABLE OPERATION.
		0	DISABLE OPERATION.
3	TRIPPED	1	FAULT.
		0	No fault.
4	OFF_2_STA	1	OFF2 inactive.
		0	OFF2 ACTIVE.
5	OFF_3_STA	1	OFF3 inactive.
		0	OFF3 ACTIVE.
6	SWC_ON_INHIB	1	SWITCH-ON INHIBIT ACTIVE.
		0	SWITCH-ON INHIBIT NOT ACTIVE.
7	ALARM	1	Warning/Alarm.
		0	No Warning/Alarm.
8	AT_SETPOINT	1	OPERATING. Actual value equals reference value (i.e., is within tolerance limits).
		0	Actual value differs from reference value (i.e., is outside tolerance limits).
9	REMOTE	1	Drive control location: REMOTE.
		0	Drive control location: LOCAL.
10	ABOVE_LIMIT	--	Not supported.
11 to 15	--	--	Reserved.

Figure 11: PROFIdrive State Machine

Magnetek-Specific Control and Status Words

The Control Word and the Status Word

The contents of the Control Word and the Status Word are detailed in Table 10: Magnetek-Specific Control Word and Status Word.

Frequency Reference

Frequency Reference is a 16-bit word containing the desired output frequency.

Output Frequency

Output Frequency is a 16-bit word containing the current output frequency of the drive.

Table 10: Magnetek-Specific Control Word and Status Word

Magnetek-Specific Control Word		Magnetek-Specific Status Word	
Bit	**Description**	**Bit**	**Description**
0	Run Bit	0	Running
1	Reverse run bit	1	Zero Speed
2	EF0	2	Reverse Operation
3	Fault Reset	3	Reset Signal Input Active
4	ComFref	4	At Speed
5	ComCtrl	5	Ready
6	DI3	6	Alarm
7	DI4	7	Fault
8	DI5	8	oPE Fault
9	DI6	9	Uv Return
10	DI7	10	2nd Motor
11	DI8	11	ZSV

8. Communication

This section describes the PROFINET IO messaging used in communication with the drive.

For detailed information on PROFINET IO communication, refer to the PROFINET specification Application Layer protocol for decentralized periphery and distributed automation v2.0 available at www.profibus.com.

Introduction to PROFINET IO

PROFINET IO is a fieldbus protocol that enables communication between programmable controllers and distributed field devices in an Ethernet network. The protocol classifies devices into IO controllers, IO supervisors, and IO devices, which have a specific collection of services.

PROFINET IO uses three different communication channels to exchange data. The standard UDP/IP and TCP/IP channel is used for parameterization and configuration of devices and for acyclic operations. The Real Time (RT) channel is used for cyclic data transfer and alarms. The third channel, Isochronous Real Time (IRT) channel, is used e.g. in motion control applications (not implemented in SI-EP3).

PROFINET IO devices are structured in slots and sub-slots, which can contain modules and sub-modules correspondingly. Devices can have almost any number of slots and sub-slots and they can be virtual or real. Device specific data is represented in slot 0; module and sub-module specific data in subsequent slots and sub-slots.

One of the benefits of PROFINET IO is the diagnostics and alarm mechanism. Every module and sub-module provide alarm data to the IO controller using the cyclic channel. Diagnostic data can be read non-cyclically from the device by using record data.

Properties and services of a PROFINET IO device are described in a GSD file that is written in General Station Description Markup Language (GSDML). The GSD file describes the device specific modules and the method of assigning modules and sub-modules to predefined slots and sub-slots.

PROFINET IO in SI-EP3

The decision to use either the PROFIdrive control and status words or the Magnetek-specific control and status words is done in a hardware configuration tool (customer-supplied). The default value is the Magnetek-specific format.

SI-EP3 uses slots 0 and 1. Slot 0 does not have any sub-slots and the attached device access point (DAP) module represents the device. Other functional modules and sub-modules described in the GSD file can be assigned to slot 1 and its sub-slots.
- Slot 0 = Device access point (DAP)
- Slot 1, sub-slot 1 = Standard telegram 1, Standard telegram 1 + 5 configurable inputs, outputs, Forty byte IO with 5 configurable input, outputs

The services provided by the SI-EP3 option can be defined using the F07-XX parameters in the drive or by using a configuration tool. To define the service using the F07-XX parameters, set the parameter to a value other than 0.

If all F07-XX parameters are set to 0, the value from the configuration tool will be used.

The SI-EP3 option provides the following services:
- Cyclic messaging in PROFIdrive or Magnetek-specific mode
- Acyclic parameter access mechanism
- Identification & Maintenance functions (I&M0)
- PROFIdrive parameters

- Diagnostic and alarm mechanism
- Fault buffer mechanism

Magnetek SI-EP3 PROFINET I/O Modules

Std Tgm 1

Table 11: Std Tgm 1 Consume

Bytes	Description
0	Control Word MSB
1	Control Word LSB
2	Frequency Reference MSB
3	Frequency Reference LSB

Table 12: Std Tgm 1 Produce

Bytes	Description
0	Status Word MSB
1	Status Word LSB
2	Output Frequency MSB
3	Output Frequency LSB

Std Tgm 1 + 5 PZD

Table 13: Std Tgm 1 + 5 PZD Consume

Bytes	Description
0	Control Word MSB
1	Control Word LSB
2	Frequency Reference MSB
3	Frequency Reference LSB
4	Configurable Output 1 MSB
5	Configurable Output 1 LSB
6	Configurable Output 2 MSB
7	Configurable Output 2 LSB
8	Configurable Output 3 MSB
9	Configurable Output 3 LSB
10	Configurable Output 4 MSB
11	Configurable Output 4 LSB
12	Configurable Output 5 MSB
13	Configurable Output 5 LSB

Table 14: Std Tgm 1 + 5 PZD Produce

Bytes	Description
0	Status Word MSB
1	Status Word LSB
2	Output Frequency MSB
3	Output Frequency LSB
4	Configurable Input 1 MSB
5	Configurable Input 1 LSB
6	Configurable Input 2 MSB
7	Configurable Input 2 LSB
8	Configurable Input 3 MSB
9	Configurable Input 3 LSB
10	Configurable Input 4 MSB
11	Configurable Input 4 LSB
12	Configurable Input 5 MSB
13	Configurable Input 5 LSB

Forty Byte IO

Table 15: Forty Byte IO Consume

Bytes	Description
0	Control Word MSB
1	Control Word LSB
2	Frequency Reference MSB
3	Frequency Reference LSB
4	Torque Reference MSB
5	Torque Reference LSB
6	Torque Compensation MSB
7	Torque Compensation LSB
8	Reserved
9	Reserved
10	Reserved
11	Reserved
12	Analog Output 1 MSB
13	Analog Output 1 LSB
14	Analog Output 2 MSB
15	Analog Output 2 LSB
16	Digital Outputs MSB
17	Digital Outputs LSB
18	Reserved
19	Reserved
20	Reserved
21	Reserved
22	Reserved
23	Reserved
24	Reserved
25	Reserved

Bytes	Description
26	Reserved
27	Reserved
28	Reserved
29	Reserved
30	Configurable Output 1 MSB
31	Configurable Output 1 LSB
32	Configurable Output 2 MSB
33	Configurable Output 2 LSB
34	Configurable Output 3 MSB
35	Configurable Output 3 LSB
36	Configurable Output 4 MSB
37	Configurable Output 4 LSB
38	Configurable Output 5 MSB
39	Configurable Output 5 LSB

Table 16: Forty Byte IO Produce

Bytes	Description
0	Status Word MSB
1	Status Word LSB
2	Output Frequency MSB
3	Output Frequency LSB
4	Torque Reference MSB
5	Torque Reference LSB
6	PG Count Value MSB
7	PG Count Value LSB
8	Motor Speed MSB
9	Motor Speed LSB
10	Frequency Reference Monitor MSB
11	Frequency Reference Monitor LSB
12	Output Current MSB
13	Output Current LSB
14	Analog Input 1 MSB
15	Analog Input 1 LSB
16	DC Bus Voltage MSB
17	DC Bus Voltage LSB
18	Fault Code MSB
19	Fault Code LSB
20	Alarm Code MSB
21	Alarm Code LSB
22	Output Power MSB
23	Output Power LSB
24	Analog Input 2 MSB
25	Analog Input 2 LSB
26	Digital Inputs MSB
27	Digital Inputs LSB

Bytes	Description
28	Analog Input 3 MSB
29	Analog Input 3 LSB
30	Configurable Input 1 MSB
31	Configurable Input 1 LSB
32	Configurable Input 2 MSB
33	Configurable Input 2 LSB
34	Configurable Input 3 MSB
35	Configurable Input 3 LSB
36	Configurable Input 4 MSB
37	Configurable Input 4 LSB
38	Configurable Input 5 MSB
39	Configurable Input 5 LSB

Cyclic Messaging

SI-EP3 supports cycle times of 8 to 512 ms.
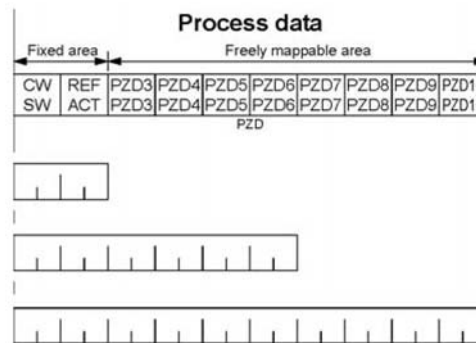
CW: Control Word

SW: Status Word

REF: Reference

ACT: Actual Value

PZD: Configurable inputs and outputs

Magnetek Acyclic Parameter Access Mechanism

All drive parameters can be read and written under address 0x8000 by performing a read or write with the index value of the corresponding parameter address in the drive. Refer to the Series 4 Instruction Manual for a list of these parameter addresses.

PROFIdrive Acyclic Parameter Access Mechanism

A PROFIdrive acyclic parameter access mechanism can be used to access PROFIdrive parameters and drive parameters using an index of 0xB02E and the structure in Figure 12 for write and read requests.

Requests and responses between the IO device and the IO controller or the IO supervisor are transferred with the Record Data Objects.
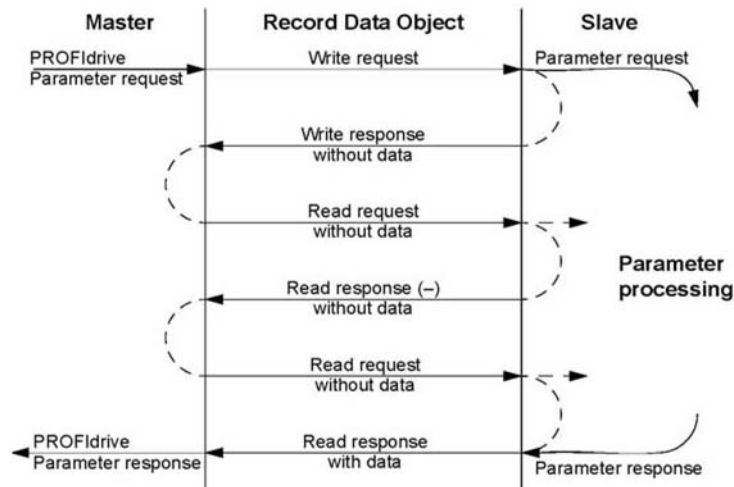

Figure 12: PROFIdrive Acyclic Parameter Access Mechanism Structure

A write request is first sent containing the parameter request.

If the write request is valid, the SI-EP3 acknowledges it with request accepted. The master then sends a read request. If the SI-EP3 is still busy performing the internal parameter request, it will return a negative response with the error code "0xB5" (State conflict). In this case, the master repeats the read request until the SI-EP3 has the PROFIdrive response data ready.

If the write request is invalid, a negative response is returned with an error code.

Base Mode Parameter Access - Local

The DO-ID field in the Record Data Object request header is not evaluated by the parameter manager. Parameters can be read through any slot in the configuration.

Table 17: Response Error Codes

Byte	Value and Meaning
ErrorCode	0xDF (Error Write)
	0xDE (Error Read)
ErrorDecode	0x80 (PNIORW) ErrorCode1 decoded according to Table 18. ErrorCode2 is 0.
	0x81 (PNIO) ErrorCode1 and ErrorCode2 decoded according to Table 18.
ErrorCode1	Error class and error code (Refer to Table 18).
ErrorCode2	Not described

Table 18: ErrorCode1 with PNIORW Decoding

Error class	Meaning	Error Code
0...9	(Reserved)	--
10 (0x0A)	Application	0 = Read error
		1 = Write error
		2 = Module failure
		3...7 = Reserved
		8 = Version conflict
		9 = Feature not supported
		10...15 = User-specific
11 (0x0B)	Access	0 = Invalid index
		1 = Write length error
		2 = Invalid slot
		3 = Type conflict
		4 = Invalid area
		5 = State conflict
		6 = Access denied
		7 = Invalid range
		8 = Invalid parameter
		9 = Invalid type
		10...15 = User-specific
12 (0x0C)	Resource	0 = Read constraint conflict
		1 = Write constraint conflict
		2 = Resource busy
		3 = Resource unavailable
		4...7 = Reserved
		8...15 = User-specific
13...15	User-specific	--

The Read block is used in read requests and responses. The Write block is used in write requests and responses. The request consists of unique identifiers for the connection, addressing information and length of the record data. The response also contains two additional fields for transferring information.

Table 19: Structure of the Read and Write Blocks

Field(s)	Description	Range	Type
Service	Request or Response service.	Request (0x00) Response (0x80)	UI8
Operation	Read or Write operation.	Write (0x08) Read (0x09)	UI8
Block length	Length of the block.	0 … 0xFFFF	UI16
ARUUID	Identifier - time low - time mid - time high and version - clock - node	--	UI32 UI16 UI16 Octet[2] Octet[6]

Field(s)	Description	Range	Type
API	Application Process Identifier	Device Access Point (0x0000)	UI32
		PROFIdrive (0x3A00)	
Slot	Slot of the Module Access Point (MAP/PAP)	0x01	UI16
Sub-slot	Sub-slot of the Module Access Point (MAP/PAP)	0x01	UI16
Padding	2 bytes		
Index	Index of the Record Data Object	0x0001 - 0x7FFF 0xB02E	UI16
Data length	Length of the data block	0…0xFFFFFFFF	UI32
Additional value 1 (response only)	Field for transferring additional data	--	UI16
Additional value 2 (response only)	Field for transferring additional data	--	UI16
Padding	24 bytes for request, 20 bytes for response.		
Data block	Used only with write request and read response.		

Data block contains PROFIdrive specific request or response header.

Table 20: PROFIdrive Request Header

Field(s)	Description	Range	Byte/Word
Request Reference	Unique identification set by the master. Changed for each new request.	1 … 255	Byte
Request ID	Request type for the issued block.	Request Parameter (0x01) Change Parameter (0x02)	Byte
DO-ID	To be set to 0x01.	0 … 255	Byte
No. of Parameters	Number of parameters that are present in the request.	1	Byte
Attribute	Type of object being accessed.	Value (0x10)	Byte
No. of Elements	Number of array elements accessed or length of string accessed. Set to 0 if non-array parameters are used.	0, 1 … 234	Byte
Parameter Index (group)	Address of the PROFIdrive parameter that is being accessed. Also "1" is allowed by SI-EP3 to access drive parameters. Drive parameter group when accessing drive parameters.	1 … 65535	Word
Subindex (parameter)	Addresses the first array element of the parameter. Drive parameter number when accessing drive parameters.	0 … 65535	Word
Format <1>	Refer to Table 22 for details.	--	Byte
Number of Values <1>	Number of values following.	1	Byte

<1> Only when Request ID is 0x02 (Change Parameter). The Format, Number of Values, and Value Fields are repeated for other parameters.

Field(s)	Description	Range	Byte/Word
Values <1>	The values of the request. In case of odd number of bytes, a zero byte is appended to ensure the word structure of the telegram.	Varies based on value	See Format Field

<1> Only when Request ID is 0x02 (Change Parameter). The Format, Number of Values, and Value Fields are repeated for other parameters.

Table 21: PROFIdrive Response Header

Field(s)	Description	Range
Response Reference	Mirrored from the request.	1 … 255
Response ID	Response from the slave. In the event that requested services fail, a "not acknowledged" (NAK) response will be indicated.	Request Param OK (0x01) Request Param NAK (0x81) Change Param OK (0x02) Change Param NAK (0x82)
DO-ID	To be set to 1.	0 … 255
No. of Parameters	Number of parameters that are present in the response.	1… 37
Format <1>	Refer to Table 22 for details.	--
Number of Values <1>	Number of values following.	0 … 234
Values <1>	The values of the request. When there is an odd number of bytes, a zero byte is appended to ensure the word structure of the telegram.	Varies based on value

<1> Only when Request ID is 0x01 (Request Parameter OK). The Format, Number of Values, and Value Fields are repeated for other parameters.

Table 22: Data Types for Format Field

Code	Type
0x00	(Reserved)
0x01…0x36	Standard data types
0x37…0x3F	(Reserved)
0x40	Zero
0x41	Byte
0x42	Word
0x43	Double word
0x44	Error
0x45 … 0xFF	(Reserved)

Table 23: PROFIdrive Parameter Request Error Codes

Error	Meaning	Used at
0x00	Impermissible parameter number	Access to unavailable parameter
0x01	Parameter value cannot be changed	Change access to a parameter value that cannot be changed
0x02	Low or high limit exceeded	Change access with value outside the limits
0x03	Invalid subindex	Access to unavailable subindex
0x04	No array	Access with subindex to non-indexed parameter

| Error	Meaning	Used at
0x05	Incorrect data type	Change access with value that does not match the data type of the parameter
0x06	Setting not permitted (can only be reset)	Change access with value unequal to 0 when this is not permitted
0x07	Description element cannot be changed	Change access to a description element that cannot be changed
0x09	No description data available	Access to unavailable description (parameter value is available)
0x0B	No operation priority	Change access rights without rights to change parameters
0x0F	No text array available	Access to text array that is not available (parameter value is available)
0x11	Request cannot be executed because of operating mode	Access is temporarily not possible for reasons that are not specified in detail
0x14	Value impermissible	Change access with a value that is within limits but is not permissible for other long term reasons (parameter with defined single values)
0x15	Response too long	The length of the current response exceeds the maximum transmittable length
0x16	Parameter address impermissible	Illegal value or value that is not supported for the attribute, number of elements, parameter number or sub-index, or a combination
0x17	Illegal format	Write request: Illegal format or format of parameter data that is not supported
0x18	Number of values inconsistent	Write request: Number of values of parameter data does not match number of elements at the parameter address
0x19	DO nonexistent	Request to DO, which does not exist
0x65… 0xFF	Manufacturer-specific	--
0x65	Vendor-specific error	Vendor-specific error
0x66	Request not supported	Request not supported
0x67	Communication error	Request cannot be completed because of communication error
0x6F	Time-out error	Request aborted due to time-out
0x78	PZD map failure	Parameter cannot be mapped to PZD (size mismatch or non-existent)
0x79	PZD map failure	Parameter cannot be mapped to PZD (size mismatch or non-existent)
0x7A	Multiple PZD map	Parameter cannot be mapped to PZD (multiple PZD write)
0x8C	Set torque mode error	Cannot change mode to TORQUE (frequency is used)
0x90	Illegal Request ID	The request ID of the response is illegal

Parameter Data Transfer Examples

The following example shows how parameter data is transferred using the acyclic parameter access mechanism's READ and WRITE.
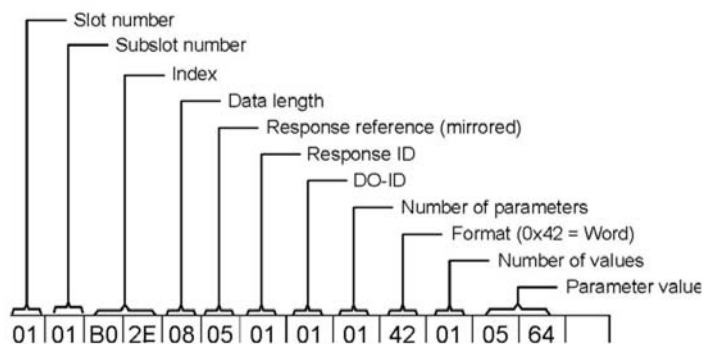
Example 1: Reading a drive parameter

To read a Magnetek Drive parameter, use the PNU of 1 and the actual address of the parameter in the SubIndex.
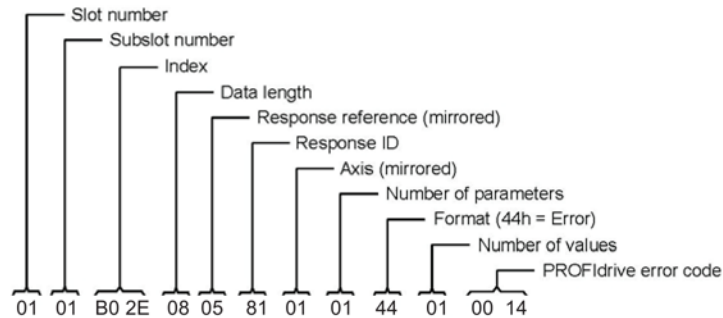
Write Request (Read Parameter Value)
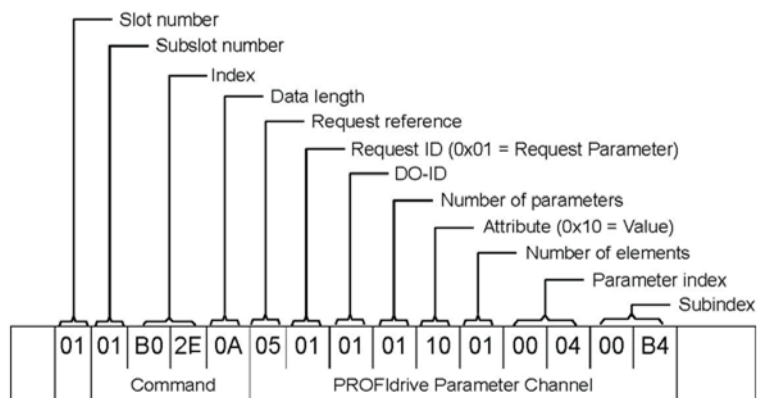
Positive Read Response to Read Request

PROFIdrive Parameter Channel

Negative Response to PROFIdrive Read Request

PROFIdrive Profile-Specific Parameters

PROFIdrive parameters contain data of the drive in standard form. Table 24 describes the supported PROFIdrive parameters.

Table 24: Profile-Specific Parameters

Parameter	R/W	Data Type	Description
922	R	Unsigned16	Telegram selection
944	R	Unsigned16	Fault message counter
947	R	Array [5] Unsigned16	Fault number. (coded according to DRIVECOM profile) Subindex Contents, see parameter 945.
964	R	Array [6] Unsigned16	Device identification Subindex Contents 0 Manufacturer 1 Device type 2 Version 3 Firmware date (year) 4 Firmware date (day/month) 5 Number of Drive Objects (DO)
965	R	Octet String2	Profile number of this device. 0328h = Profile 3, Version 40
967	R	Unsigned16	Control word (CW)
968	R	Unsigned16	Status word (SW)
972	R/W	Unsigned16	Software reset Value Description 0 No action 1 Power-cycle PROFINET IO module. The parameter must do a zero-to-one transition and the motor must be stopped.
977	R/W	Unsigned16	Stores parameters to non-volatile memory Value Description 0 No action 1 Stores parameters. The parameter must do a zero-to-one transition and the motor must be stopped.
61000	R	VisibleString24	Name of station
61001	R	Unsigned32	IP of station
61002	R	Array [6] Unsigned8	MAC of station
61003	R	Unsigned32	Default gateway of station
61004	R	Unsigned32	Subnet mask of station

Fault Buffer Mechanism

The PROFIdrive profile has a mechanism that can store five fault situations to PROFIdrive parameters. Fault and diagnostic data, like fault number and fault code, can be accessed simultaneously with only one subindex. The mechanism consists of two PROFIdrive parameters:

- PNU944: Fault message counter
- PNU947: Fault numbers according to value in U02-01

Option High Priority Alarm Codes

These codes are transmitted as Manufacturer Specific Diagnostic high priority alarms that can be seen in the PLC configuration software. These high priority codes are the same codes that appear in the drive manual, except with an offset of 0x1000.

Table 25: PROFINET Option High Priority Alarm Codes

Drive Alarm Code (hex) [1]	Description	Corrective Action
1000	None	--
1001	DC Bus Fuse Open (PUF)	Output Transistor Failure. Replace the drive.
1002	DC Bus Undervolt (Uv1)	Input power fluctuation too large.
1003	CTL PS Undervolt (Uv2)	Cycle drive power and replace drive if fault continues
1004	MC Answerback (Uv3)	Cycle drive power and replace drive if fault continues
1005	Short Circuit (SC)	• Check drive wiring • Cycle drive power and replace drive if fault continues
1006	Ground Fault (GF)	Check for motor and/or cable damage
1007	Over Current (oC)	Check motor, motor load, and accel/decel rates
1008	DC Bus Overvolt (oV)	• Check incoming voltage • Check deceleration time
1009	Heatsink Overtemp (oH)	• Check ambient temperature • Check drive cooling fan
100A	Heatsink max Temp (oH1)	Check drive cooling fan
100B	Motor Overload (oL1)	• Check the load, accel/decel, and cycle times • Check motor rated current (E02-01)
100C	Inv Overload (oL2)	• Check the load, accel/decel, and cycle times • Check the drive rating
100D	Overtorque Det 1 (OT1)	• Check L06-02 and L06-03 settings • Check system mechanics
100E	Overtorque Det 2 (OT2)	• Check L06-05 and L06-06 settings • Check system mechanics
100F	DynBrk Transistor (rr)	Cycle drive power and replace drive if fault continues
1010	DynBrk Resistor (rH)	Check load, operating speed, and deceleration time
1011	External Fault 3 (EF3)	• MFDI set to external fault • Circuit at terminal is closed
1012	External Fault 4 (EF4)	
1013	External Fault 5 (EF5)	
1014	External Fault 6 (EF6)	
1015	External Fault 7 (EF7)	
1016	External Fault 8 (EF8)	
1017	Heatsink Fan (FAn)	Check drive cooling fan

[1] Drive error code is stored in MEMOBUS/Modbus address 0080 hex.

Drive Alarm Code (hex) [1]	Description	Corrective Action
1018	Overspeed Det (oS)	• Check reference and reference gain • Check F01-24 and F01-25 settings
1019	Speed Deviation (dEV)	• Check load, accel/decel times, and system mechanics • Check F01-27 and F01-28 settings
101A	PG Open (PGO15)	Check PG card connections
101B	Input Phase Loss (PF)	Excessive input voltage fluctuation
101C	Output Phase Loss (LF)	• Check for broken wire/loose terminals • Check motor rating
101D	None	--
101E	Operator Disconnected (oPr)	Reconnect the digital operation
101F	EEPROM R/W Error (Err)	Cycle drive power and replace drive if fault continues
1020	None	--
1021	Comm Error (bUS)	• Check network cable connections • Check 24 VDC power supply voltage
1022		Check option installation and connections
1023		Cycle drive power and replace option or drive if fault continues
1024		
1025	Out of Control (CF)	• Check motor parameters • Auto-tune
1027	External Fault 0 (EF0)	• Check PLC program • Check MI switch setting • Check option LEDs for fault indication

[1] Drive error code is stored in MEMOBUS/Modbus address 0080 hex.

Option Low Priority Alarm Codes

These codes are transmitted as Manufacturer Specific Diagnostic low priority alarms that can be seen in the PLC configuration software. These low priority codes are the same codes that appear in the drive manual, except with an offset of 0x0400.

Table 26: PROFINET Option Low Priority Alarm Codes

Drive Alarm Code (hex) [1]	Description	Drive Alarm Code (hex) [1]	Description
0401	Undervoltage (Uv)	042E	Maintenance Required Alert (MNT)
0402	Overvoltage (ov)	042F	Klixon Circuit Alarm (KLX)
0403	Heatsink Overhead (oH)	0431	Option Watchdog Error (E5)
0404	Drive Overheat (oH2)	0432	Option Station Address Setting Error (AEr)
0405	Overtorque 1 (OT1)	0433	Option Comm. Cycle Setting Error (CyC)
0406	Overtorque 2 (OT2)	0434	High Current Alarm (HCA)
0407	Run Command Input Error (EF)	0435	Cooling Fan Maintenance Time (LT-1)
0408	Drive Baseblock (bb)	4036	Capacitor Maintenance Time (LT-2)
0409	External Fault 3, input terminal S3 (EF3)	0438	Option EEPROM Error (EEP)
040A	External Fault 4, input terminal S4 (EF4)	0439	External Fault (input terminal S1) (EF1)
040B	External Fault 5, input terminal S5 (EF5)	043A	External Fault (input terminal S2) (EF2)
040C	External Fault 6, input terminal S6 (EF6)	043B	Safe Disable Input (HbbF)
040D	External Fault 7, input terminal S7 (EF7)	043C	Safe Disable Input (Hbb)
040E	External Fault 8, input terminal S8 (EF8)	043D	Mechanical Weakening Detection 1 (oL5)
040F	Cooling Fan Error (FAn)	043E	Mechanical Weakening Detection 2 (UL5)
0410	Overspeed (oS)	043F	PLC Alarm (PA1)
0411	Excessive Speed Deviation (dEv)	0440	PLC Alarm (PA2)
0412	PG Disconnected (PGO15)	0441	Output Voltage Detection Fault (voF)
0414	MEMOBUS/Modbus Comm. Error (CE)	0442	IGBT Maintenance Time (90%) (TrPC)
0415	Option Communication Error (bUS)	0443	Soft Charge Bypass Relay Maintenance Time (LT-3)
0416	Serial Comm. Transmission Error (CALL)	0444	IGBT Maintenance Time (50%) (LT-4)
0417	Motor Overload (oL1)	0445	Braking Transistor Overload (boL)
0418	Drive Overload (oL2)	0448	Motor Overheat (NTC Input) (oH5)
041A	Option Card External Fault (EF0)	0449	Load Check (LC)
041B	Motor Switch Command Input during Run (rUn)	044A	Upper Limit 3 Error (UL3)
041D	Serial Comm. Transmission Error (CALL)	044B	Upper Limit 2 Error (UL2)
041E	Undertorque Detection 1 (UT1)	044C	Lower Limit 2 Error (LL2)
041F	Undertorque Detection 2 (UT2)	044E	Upper Limit 1 Error (UL1)
0420	MEMOBUS/Modbus Test Mode Fault (SE)	044F	Lower Limit 1 Error (LL1)
0422	Motor Overheat (oH3)	0450	Brake Answer Lost (BE0)
0427	PID Feedback Loss (FbL)	0451	Brake Answer 1 (BE4)
0428	PID Feedback Loss (FbH)	0452	Brake Answer 2 (BE5)
042A	Drive Disabled (dnE)	0453	Brake Stop (BE6)
042B	PG Disconnected (PGO1H)	0454	Brake Slipping (BE8)
042D	Slack Cable Fault (SLC)		

[1] Drive error code is stored in MEMOBUS/Modbus address 0080 hex.

Identification and Maintenance Functions (I&M)

The purpose of the I&M functions is to provide support for the customer during commissioning, parametrization, and repair of the module. SI-EP3 supports I&M function 0, which can be accessed using the Record data object's read request.

Function	Record Data Index
I&M0	0xAFF0

Structure of the I&M functions is described in the following tables.

Table 27: I&M0 Device Identification (Read-Only)

Content	Size	Description
Header	10 bytes	--
Vendor ID	2 bytes	PROFINET Vendor ID of Yaskawa, which is 0x19F
Order ID	20 bytes	Order number of the SI-EP3 adapter kit (SI-EP3)
Serial number	16 bytes	Serial number of the adapter
Hardware revision	2 bytes	Hardware revision of the SI-EP3 adapter
Software revision	4 bytes	Revision of the software
Revision counter	2 bytes	Number of revision
Profile ID	2 bytes	PROFIdrive (0x3A00)
Profile specific type	2 bytes	No profile specific type (0x0000)
I&M version	2 bytes	Version is 1.1 (0x0101)
Supported I&M functions	2 bytes	I&M0 is supported (0x0001)

Diagnostic and Alarms

SI-EP3 has mechanisms for sending alarms and saving diagnostics data to fault buffer. Alarm will be triggered if the host or drive has faults in communication or operation. There are three types of faults:

Fault	API/Slot/Sub-slot	Channel Type Error
Drive Fault	0x3A00 / 1 / 1	A fault declared in drive

Alarm Mechanism

When a fault or alarm situation occurs in the drive, the SI-EP3 adapter will send an alarm notification, which the master station must acknowledge. Refer to Table 28 for details.

Table 28: Alarm Notification

Attribute	Description
BlockHeader	--
AlarmType	PROFINET specific alarm type
API	0x3A00 (PROFIdrive profile)
SlotNumber	Slot number of the Drive Object (DO)
SubslotNumber	Sub-slot number of the sub-slot to which the diagnosis object is related
ModuleIdentNumber	Module Ident number of the DO
SubmoduleIdentNumber	0xFFFF
AlarmSpecifier	Diagnosis Type
UserStructureIdentifier	0x8000 (Channel Diagnosis Data)
ChannelNumber	0
ChannelProperties	0x0800 Diagnosis Appears 0x1000 Diagnosis Appears
ChannelErrorType	Error code of drive fault or drive alarm

9. Web Interface

The web server interface to the drive option through port 80 allows management of diagnostic information through a standard web browser. The web page is a Java applet that creates a tabbed web page. The available tabs include:

*   Main Tab
*   Drive Status Tab
*   Network Tab
*   Doc links Tab
*   Email Alerts Tab
*   Parameter Access Tab <1>
*   Configuration Tab <1>
*   Custom Tab

<1> The Parameter Access and Configuration tabs are only accessible after entering a valid password.

NOTE: PCs must have Java SE 6 Update 14 or later installed to view the web pages. PCs without Java will display web pages with limited features.

Access the web server interface by typing the IP address of the SI-EP3 option in a web browser address.

Example: "http://192.168.1.20"

The SI-EP3 IP Address is available using drive digital operator to access Option Monitors U06-80 to U06-83. Refer to "Option Monitors" on page 24.

Main Tab

The Main tab shows basic option information such as IP address, MAC address, and firmware version.

Figure 13: Main Tab View

Drive Status Tab

The Drive Status tab shows basic I/O information and drive state information.
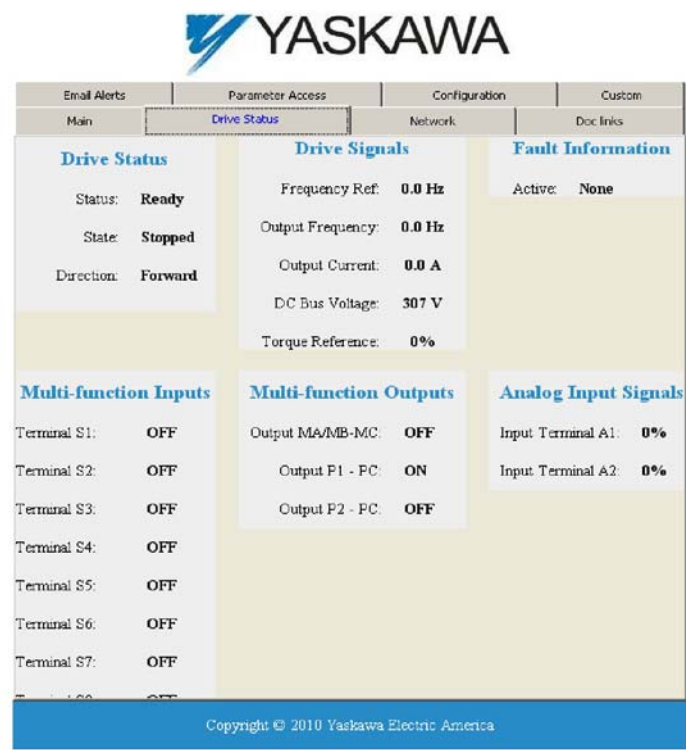
Figure 14: Drive Status Tab View

Network Tab

The Network tab shows the status of the option network traffic and the status of open I/O connections.

Figure 15: Network Tab View

Table 29: Network Monitor Descriptions

Network Monitor	Explanation
Msg Tx OK	Cumulative number of messages transmit successfully from SI-EP3.
Msg Rx OK	Cumulative number of messages received successfully to SI-EP3.
Current Connections	Current number of open connections.
Control Connection Delta Time	The time between the last two writes to the Control register, MEMOBUS/Modbus address 0001H.
Msg Tx Dropped	Cumulative number of messages dropped due to output network buffer being full and unable to hold the new message.
Msg Rx Dropped	Cumulative number of messages dropped due to input network buffer being full and unable to hold the new message.
Collisions	Cumulative number of collisions (half duplex only) reported by the MAC/PHY (Media Access Control/Physical Connection).
Msg Tx Errors	Cumulative number of transmit underruns and transmit stops reported by the MAC/PHY.
Msg Rx Errors	Cumulative number of receive overruns, receive stops, and receive error frames reported by the MAC/PHY.
Tx Retry	Cumulative number of transmits in which the 1st attempt was delayed due to busy medium reported by the MAC/PHY.

NOTE: Cumulative counters are reset when the power supply is cycled.

Doc Links Tab

The Doc links tab contains links to the option documentation on the Yaskawa website.
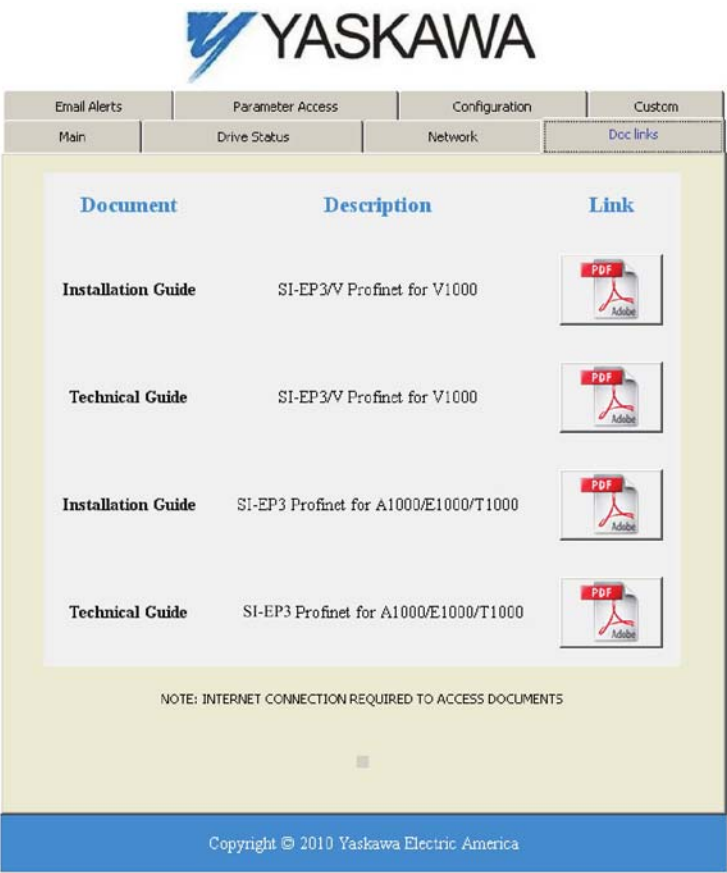
Figure 16: Doc Links Tab View

Email Alerts Tab

The Email Alerts tab allows the user to configure four Email Fault/Alarm conditions. When the condition is true, one email will be sent to the provided email address. Another email will not be sent until the condition becomes false and then true again. A 30-second timer prevents emails from being sent when conditions reoccur immediately after being removed. The timer helps limit the amount of emails sent regarding the same intermittent condition and helps to reduce network traffic by reducing emails about reoccurring errors.

Figure 17: Email Alerts Tab View

Procedure: Conditional Email Set-up

1. Define the condition that will trigger the email by selecting a monitor parameter, a comparator, and a value. Set up comparator values for the range of values to check in the chosen condition. If choosing only one condition and no OR or AND are needed, set the "OR/AND" drop-down selection to "NotUsed".
2. Enter the email address where the alert will be sent.
3. Enter the message that will appear in the email contents.
4. Enter the email subject.
5. Click the "Email Active" check box to enable the alert.

Clicking "Save to device" will save the entered information into the option memory.

Clicking "Cancel and reload" will cancel any pending edits and display the most recently saved settings from the option board.

Parameter Access Tab

The Parameter Access tab allows the user to read and write parameters from the drive. Write access is restricted until a valid password is entered.

Figure 18: Parameter Access Tab View

The MEMOBUS/Modbus address for the drive parameter being accessed must be entered in hexadecimal. The number must begin with "0x" to signify hexadecimal.

Clicking "Read" will load and display the current value of the given MEMOBUS/Modbus Address. Clicking "Set" will save the given value to the given MEMOBUS/Modbus address.

After a "Read" or "Set" command is given, Status will display "Waiting" while the action is being carried out, then "Complete" is displayed when finished.

Configuration Tab

The Configuration tab sets web page behavior parameters. Access is restricted unless a valid password is entered.
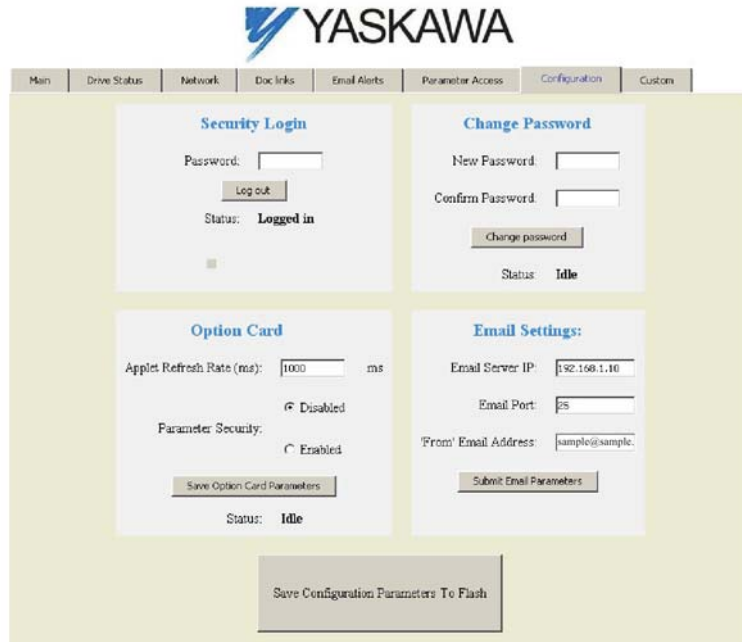
Figure 19: Configuration Tab View

Security Login

Enter a valid password and click "Log in". The button text will change to "Log out" and the status will change to "Logged in".

NOTE: The default security password is "yaskawa".

This password can be changed in the "Change Password" section of the tab. Entering a valid password allows access to the settings in the Configuration tab, Email Alerts tab, and the Parameter Access tab.

Change Password

To change the password, enter the new password in the "New Password:" and "Confirm Password:" text boxes, and then click "Change password". The Status display will change to "Idle," then "Changing Password," and then "Password Changed". If the passwords in the two text boxes do not match, the Status will display "Passwords don't match".

Option Card

The values displayed in the various tabs are refreshed at the rate defined in the "Applet Refresh Rate (ms)" text box. Enter values in the range of 1000 ms to 65535 ms (65.535 seconds).

Parameter Security can be enabled or disabled by clicking one of the radio buttons. When "Disabled" is selected, no password is necessary and all functions in the web pages will be available. When "Enabled" is selected, a valid password must be entered to edit email settings and to write parameters.

Email Settings

The "Email Server IP" text box must contain the IP address of the email server. The subnet address is configured in drive parameters F07-05 through F07-08. The configured email alerts will use the server at this address when sending emails.

Enter the email server port in the "Email Port" text box.

The value in the "'From' Email Address" text box identifies the origin of the email alerts to the recipient.

Click "Submit Email Parameters" to save the email settings to the option.

Click "Save Configuration Parameters to Flash" to save the entered values from this tab into non-volatile memory. These values will then be remembered after cycling power.

General Settings

Click "Save Options Card Parameters" to save the Applet Refresh Rate and the Parameter Security settings to the option.

Custom Tab

The Custom tab displays a selection of quick setting parameters.

Figure 20: Custom Tab View

10. Troubleshooting

Drive-Side Error Codes

Drive-side error codes appear on the drive digital operator. Causes of the errors and corrective actions are listed in Table 30. For additional error codes that may appear on the drive digital operator, refer to the drive's Instruction Manual.

Faults

Both bUS (SI-EP3 option communication error) and EF0 (External fault input from the SI-EP3 option) can appear as an alarm or as a fault. When a fault occurs, the digital operator ALM LED remains lit. When an alarm occurs, the ALM LED flashes.
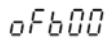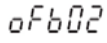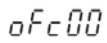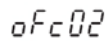
If communication stops while the drive is running, use the following questions as a guide to help remedy the fault:

- Is the option properly installed?
- Is the communication line properly connected to the option? Is it loose?
- Is the controller program working? Has the controller/PLC CPU stopped?
- Did a momentary power loss interrupt communications?

Table 30: Fault Displays, Causes, and Possible Solutions

LED Operator Display		Fault Name
		Option Communication Error.
bU5	bUS	The connection was lost after establishing initial communication. Only detected when the run command frequency reference is assigned to the option (B03-01 = 3 or B03-02 = 3).
Cause		**Possible Solution**
Master controller (PLC) has stopped communicating		Check that power is supplied to the PLC Check that PLC is not in program mode
Communication cable is not connected properly		Check for faulty wiring Correct any wiring problems
A data error occurred due to noise		Check the various options available to minimize the effects of noise Counteract noise in the control circuit, main circuit, and ground wiring If a magnetic contactor is identified as a source of noise, install a surge absorber to the contactor coil Make sure the cable used meets the PROFINET requirements Make sure the option ground wire is connected between option FE terminal and the drive ground terminal connected to earth ground
Option is damaged		If there are no problems with the wiring and the error continues to occur, replace the option

LED Operator Display		Fault Name
		External Fault Input from the option.
EF0	EF0	The alarm function for an external device has been triggered.

Cause	Possible Solution
An external fault is being sent from the upper controller (PLC)	Remove the cause of the external fault Reset the external fault input from the PLC device
Problem with the PLC program	Check the program used by the PLC and make the appropriate corrections.

LED Operator Display		Fault Name
		Option fault
oFA00	oFA00	Option is not properly connected.

Cause	Possible Solution
Non-compatible option connected to the drive	Connect an option that is compatible with the drive.

LED Operator Display		Fault Name
		Option Fault
oFA01	oFA01	Option is not properly connected.

Cause	Possible Solution
Problem with the connectors between the drive and option	Turn the power off and check the connectors between the drive and option.

LED Operator Display		Fault Name
		Option Fault
oFA03	oFA03	Option self-diagnostics error.

Cause	Possible Solution
Option hardware fault	Replace the option.

LED Operator Display		Fault Name
		Option Fault
oFA04	oFA04	Option flash write mode.

Cause	Possible Solution
Option hardware fault	Replace the option.

LED Operator Display	Fault Name
	Option Fault (Port A)
$_o$FR3$0$ to $_o$FR4$3$ oFA30 to oFA43	Communication ID Error.

Cause	Possible Solution
Option hardware fault	Replace the option.

LED Operator Display	Fault Name
	Option fault (CN5-B)
$_o$F$b00$ oFb00	Non-compatible option is connected.

Cause	Possible Solution
Non-compatible option connected to the drive.	Connect the correct option to CN5-A.

LED Operator Display	Fault Name
	Option fault (CN5-B).
$_o$F$b02$ oFb02	Two of the same options are connected at the same time.

Cause	Possible Solution
Options AI-A3 or D1-A3 were connected to the CN5-B port while an option was connected to CN5-A.	Only one type of AI-A3 or DI-A3 option can be connected to the drive. The SI-EP3 option can only be connected to CN5-A.

LED Operator Display	Fault Name
	Option Fault (CN5-C)
$_o$F$c00$ oFc00	Non-compatible option is connected.

Cause	Possible Solution
Non-compatible option connected to the drive.	Connect the correct option to CN5-A.

LED Operator Display	Fault Name
	Option Fault (CN5-C)
$_o$F$c02$ oFc02	Two of the same options are connected simultaneously.

Cause	Possible Solution
Options AI-A3 or D1-A3 were connected to the CN5-C port while an option was connected to CN5-A.	Only one of these options, AI-A3, DI-A3, or SI-XX, can be connected to the drive at the same time. The SI-N3 must be connected to CN5-A.

Minor Faults and Alarms

LED Operator Display		Minor Fault Name
		Serial Communication Transmission Error
$CALL$	CALL	Communication has not yet been established.

Cause	Possible Solution	Minor Fault (H02-XX = 10)
Communication wiring is faulty, there is a short circuit, or improper connection	Check for wiring errors: Correct the wiring Remove any ground shorts and reconnect loose wires	YES
Programming error on the master side	Check communications at start-up and correct programming errors.	
Communication circuitry is damaged	Perform a self-diagnostics check Replace the drive if the fault continues to occur.	

Option Fault Monitors U06-98 and U06-99

The option can declare error/warning conditions via drive monitor parameters on the drive digital operator as shown in Table 31.

Table 31: Option Fault Monitor Descriptions

Fault Condition	Fault Declared	Status Value (U06-98/U06-99)	Description
No Fault	n/a	0	No faults.
Force Fault	EF0	3	Network sent a message to force this node to the fault state.
Network Link Down	BUS ERROR	1300	No network link to option board.
Network Failure	BUS ERROR	1301	Connection with PLC Timeout.
Default MAC Address	Non	1303	Factory default MAC Address programmed into the option. Return for reprogramming.
No IP Address	None	1304	No IP Address has been programmed into the option.
No Station Name	None	1305	No Station Name has been programmed into the option.
Config Error	None	1306	Configuration error on power-up.
Init. Failure	None	1307	Initialize error on power-up.
Permanent Communication Loss	BUS ERROR	1308	Fatal error in MAC/PHY hardware, requires power cycle to recover.

Two drive monitor parameters, U06-98 and U06-99, assist in network troubleshooting:

- U06-98 displays the first declared fault since the last power cycle. U6-98 is only cleared upon drive power-up.
- U06-99 displays the present option SI-EP3 status. U06-99 is cleared upon a network-issued fault reset and upon power-up.

If another fault occurs while the original fault is still active, parameter U06-98 retains the original fault value and U06-99 stores the new fault status value.

Option Compatibility

A limited number of options may be simultaneously connected to the drive depending on the type of option. Refer to Table 32 for more information. More details can be found in the manual(s) for the option(s) in question.

Table 32: Option Installation Compatibility

Option	Connector	Number of Possible Options
SI-C3, SI-N3, SI-P3, SI-S3, SI-EP3, SI-EN3, SI-EM3 <1>	CN5-A	1
PG-B3, PG-X3	CN5-B, C	2 <2>
DO-A3, AO-A3, AI-A3, DI-A3	CN5-A, B, C	1

<1> When installed in CN5-A, the AI-A3 and DI-A3 options can be used to set the frequency reference or replace the drive analog inputs with higher resolution. When installed in CN5-B or CN5-C, these options can only be used for monitoring; their input levels will be displayed in U01-17 or U01-21 to U01-23.
<2> Use the CN5-C connector when connecting only one option to the drive; use both CN5-B and CN5-C when connecting two options.

11. Specifications

Table 33: Option Specifications

Items	Specifications
Model	SI-EP3
Option Conformance	Passed PROFINET Conformance Class A
Connector Type	Dual RJ45 8-pin Shielded Twisted Pair CAT5e cable
Physical Layer Type	Isolated Physical Layer TCP Protocol Transformer Isolated
IP Address Setting	Programmable from drive keypad or network
Communication Speed	Programmable from drive keypad or network: 10/100 Mbps, auto-negotiate.
Number of Connections	1 PLC connection, 1 supervisor connection, 2 web page connections
Duplex Mode	Half-forced, Auto-Negotiate, Full-forced
Address Startup Mode	Static, DHCP
Ambient Temperature	-10°C to +50°C
Humidity	Up to 95% RH (no condensation)
Storage Temperature	-20°C to +60°C (allowed for short-term transport of the product)
Area of Use	Indoor (free of corrosive gas, airborne particles, etc.)
Altitude	Up to 1000 m
PROFINET Functions	PROFINET IO with PROFIdrive profile Configurable I/O in cyclic messages Drive diagnostic alarms I & M0
IEC Overvoltage Category	Intended for use in "Overvoltage Category II" as specified in IEC 60664-1