Owner's Manual SUPPLEMENT

ELECTRIC CHAIN HOIST ER2 and NER2 SERIES

8 Ton through 20 Ton Capacity

Code, Lot and Serial Number

AWARNING

This equipment should not be installed, operated or maintained by any person who has not read and understood all the contents of this manual. Failure to read and comply with the contents of this manual can result in serious bodily injury or death, and/or property damage.



IMPORTANT INFORMATION ON HOW TO USE THIS MANUAL

This OWNER'S MANUAL SUPPLEMENT is intended for use *in combination* with the "Owner's Manual for Electric Chain Hoist ER2 and NER2 Series 1/8 through 5 Ton Capacity". Refer to the Table of Contents below to determine the location(s) of information pertaining to your hoist. References to the "Owner's Manual for Electric Chain Hoist ER2 and NER2 Series 1/8 through 5 Ton Capacity" will be designated by the use of the acronym "ER2OM".

Table of Contents

<u>Sect</u>	ion	Page Number	er/Location
1.0	Impoi	rtant Information and Warnings	ER2OM
	1.1	Terms and Summary	ER2OM
	1.2	Warning Tags and Labels	ER2OM
2.0	Tech	nical Information	4
	2.1	Specifications	4
	2.2	Dimensions	5
3.0	Preop	perational Procedures	7
	3.1	Fill Gear Box with Oil	7
	3.2	Chain	8
	3.3	Mounting Location	9
	3.4	Mounting the Hoist	9
	3.5	Electrical Connections	10
	3.6	Preoperational Checks and Trial Operation	14
4.0	Opera	ation	ER2OM
	4.1	Introduction	ER2OM
	4.2	Shall's and Shall Not's for Operation	ER2OM
	4.3	Hoist Controls	ER2OM

<u>Sect</u>	Section Page N				
5.0	Inspe	15 and ER2OM			
	5.1	General	ER2OM		
	5.2	Inspection Classification	ER2OM		
	5.3	Frequent Inspection	ER2OM		

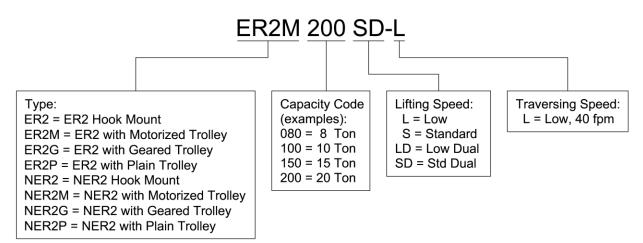
Page Number/Location

	5.1	General	ER2OM
	5.2	Inspection Classification	ER2OM
	5.3	Frequent Inspection	ER2OM
	5.4	Periodic Inspection	ER2OM
	5.5	Occasionally Used Hoists	ER2OM
	5.6	Inspection Records	ER2OM
	5.7	Inspection Methods and Criteria	15 and ER2OM
6.0	Maint	enance & Handling	. 18 and ER2OM
	6.1	Count/Hour Meter	ER2OM
	6.2	Lubrication	18 and ER2OM
	6.3	Motor Brake	18 and ER2OM
	6.4	Load Chain	19 and ER2OM
	6.5	Friction Clutch and Mechanical Load Brake with Friction Clutch	ER2OM
	6.6	Storage	ER2OM
	6.7	Outdoor Installation	ER2OM
7.0	Troub	pleshooting	ER2OM
8.0	Warra	anty	ER2OM
9.0	Parts	List	23

2.0 Technical Information

2.1 Specifications

2.1.1 Product Code



2.1.2 Operating Conditions and Environment

Temperature range:	-4° to +104°F (-20° to +40°C)
Relative Humidity:	85% or less
Noise Level:	85 dB or less (A scale: measured 1 meter away from electric chain hoist
Enclosure Rating:	Hoist Meets IP 55, Pendant Meets IP65
Supply Voltage:	Single Speed Standard: Reconnectable 208/230 & 460V-3-60
	Single Speed Optional: 575V-3-60 or Special Voltages/Frequencies Available
	Dual Speed Standard: 208/230V-3-60 or 460V-3-60
	Dual Speed Optional: 575V-3-60 or Voltages/Frequencies Voltages Available

	Single Speed	Dual Speed			
Hoist Duty Rating:	ISO M4; FEM 2M; ASME H4				
Intermittent Duty Rating:	60% ED	40/20% ED			
	360 starts per hour	120/240 starts per hour			
Short Time Duty Rating:	60 min.	30/10 min.			

	Table 2-1 Hoist Specifications										
					Motor		Load	Load	Net Weight		
	Cap.	Product	Lifting			Current Ips)	Chain Diameter	Sheave Pockets		(lbs) Add	
	(Tons)	Code	Speed (ft/min)	Output (Hp)	208V - 230V	460V	(mm) x Chain Fall Lines		NER2	ER2	One Foot of Lift (Ibs)
	8	(N)ER2080S*	7.5		7 16.4	7.9	11.2 x 3	5	362	359	5.5
ed	10	(N)ER2100L	EE	5.5 4.7			11.2 x 4	5	617	615	7.4
Speed	10	(N)ER2100L-LG	0.0				11.2 X 4	5	573	571	7.4
Single (10	(N)ER2100S	11	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 4	5	668	666	7.4
Sir	15	(N)ER2150S	7.5	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 6	5	891	886	11.4
	20	(N)ER2200S	5.5	4.7 x 2	16.4 x 2	7.9 x 2	11.2 x 8	5	1049	1045	14.8
	8	(N)ER2080SD*	7.5/2.5	4.7	17.3	8.3	11.2 x 3	5	358	366	5.5
g	10	(N)ER2100LD	5.5/2	4.7	17.3	8.3	11.2 x 4	5	609	622	7.4
Speed	10	(N)ER2100LD-LG	5.5/2	4.7	17.3	8.3	11.2 x 4	5	569	578	7.4
Dual S	10	(N)ER2100SD	11/3.5	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 4	5	650	677	7.4
Ď	15	(N)ER2150SD	7.5/2.5	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 6	5	873	899	11.4
	20	(N)ER2200SD	5.5/2	4.7 x 2	17.3 x 2	8.3 x 2	11.2 x 8	5	1032	1058	14.8

*Available lug mount only. Push button cord dimension (L) is to center of lug hole.

Although both 208/230 & 460 Volts are shown together, the dual speed hoist motors are **NOT reconnectable.

2.2 Dimensions

	Table 2-2 Hoist Dimensions												
	Cap. (Tons)	Product Code	Headroom C	á (ii	-	b (in)	(ii	d n)	e (ii	e n)	g (in)	h (in)	i (in)
	(1015)		(in)	NER2	ER2	(11)	NER2	ER2	NER2	ER2	(11)	(11)	(in)
	8	(N)ER2080S	40.3	29.0	32.5	23.2	13.3	16.8	15.7	16.8	2.4	11.1	7.1
eq	10	(N)ER2100L	53.9	29.0	32.5	38.3	13.3	16.8	15.7	16.8	3.2	13.3	20.0
Speed	10	(N)ER2100L-LG	40.9	29.0	32.5	26.9	13.3	16.8	15.7	16.8	3.2	13.3	8.5
Single	10	(N)ER2100S	53.9	31.4	33.6	33.4	15.7	16.8	15.7	16.8	3.2	-	-
Sir	15	(N)ER2150S	62.8	31.4	33.6	40.2	15.7	16.8	15.7	16.8	3.4	-	-
	20	(N)ER2200S	67.3	31.4	33.6	47.2	15.7	16.8	15.7	16.8	4.0	-	-
	8	(N)ER2080SD	40.3	31.5	32.5	23.2	15.8	16.8	15.7	15.7	2.4	11.1	7.1
p	10	(N)ER2100LD	53.9	31.5	32.5	38.3	15.8	16.8	15.7	15.7	3.2	13.3	20.0
bee	10	(N)ER2100LD-LG	40.9	31.5	32.5	26.9	15.8	16.8	15.7	15.7	3.2	13.3	8.5
Dual Speed	10	(N)ER2100SD	53.9	31.5	33.6	33.4	15.8	16.8	15.8	16.8	3.2	-	-
đ	15	(N)ER2150SD	62.8	31.5	33.6	40.2	15.8	16.8	15.8	16.8	3.4	-	-
	20	(N)ER2200SD	67.3	31.5	33.6	47.2	15.8	16.8	15.8	16.8	4.0	-	-

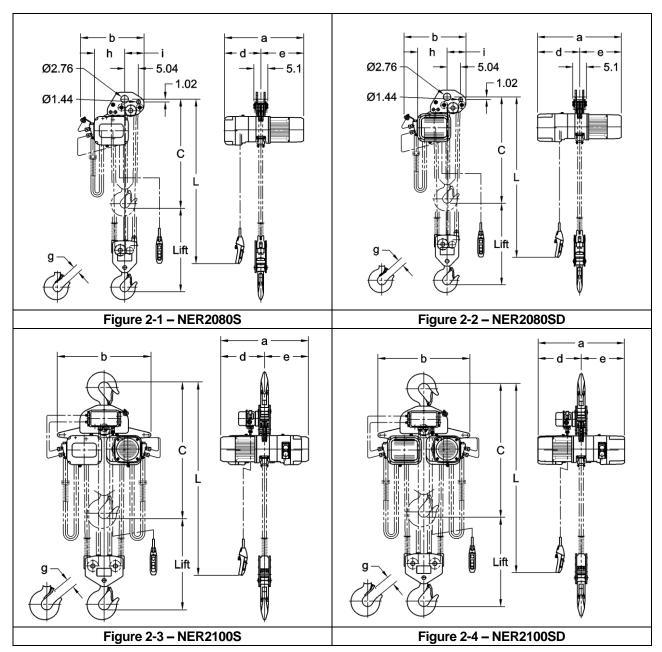


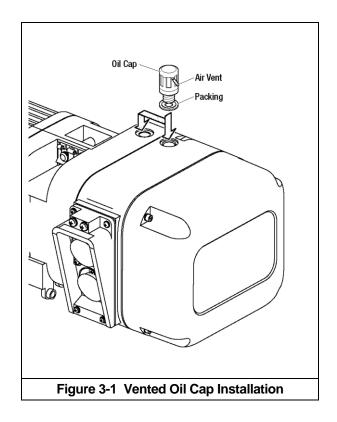
	Table 2-3 H	look Dim	ensions	*				
) + @ /^ g _	Capacity Code	Hook	а	b	С	d	е	g
	080S	В	3.3 (83.5)	2.2 (55.0)	2.9 (73.0)	1.9 (48.0)	3.3 (85.0)	2.4 (62.0)
	100L, 100S	T&B	3.3 (83.5)	2.2 (55.0)	2.9 (73.0)	1.9 (48.0)	3.3 (85.0)	2.4 (62.0)
	150S	T&B	4.1 (104)	2.8 (70.0)	3.4 87.0)	2.4 (60.0)	3.9 (100.0)	3.1 (79.0)
T = Top Hook B = Bottom Hook Units = in.(mm)	200S	T&B	4.6 (118)	3.3 (83.0)	3.9 (99.5)	2.8 (70.0)	4.3 (110.0)	3.4 (86.0)

*Refer to ER2OM Section 5.7 for inspection dimensions and limits.

3.0 Preoperational Procedures

3.1 Gear Box

- 3.1.1 The gearbox is filled with the correct amount of oil at the time of shipment. The oil level must be verified prior to operation. The ER2 and NER2 hoists have different checking procedures. Refer to Section 6.3 of the ER2OM for specific checking procedures. Use the 050L Capacity Code to determine the correct "Check Distance" for the ER2 Large Capacity hoist.
- 3.1.2 Refer to Section 6.3 of the ER2OM when replacing the gear oil. Use the 050L Capacity Code to determine the correct amount of gear oil.
- 3.1.3 All ER2, mechanical load brake installed, hoists are shipped with a separate air vented oil cap. This vented oil cap must be installed prior to use. To install, remove an existing oil cap and replace with the vented oil cap (refer to Figure 3-1).
- 3.1.4 There are two oil fill holes located in the top of the gear case on the ER2 hoist. For ER2 coupled to MR2 trolley, there are some flange widths that make it necessary to relocate the oil cap assembly to the other oil fill hole. This will prevent interference with trolley side plate. Refer to Figure 3-1.



3.2 Chain

- 3.2.1 The quantity and location of the chain components including chain springs and stoppers depends on the hoist model and capacity. Never operate the hoist with incorrect, missing or damaged chain components. Refer to the hoist's nameplate, Table 3-2, and Figure 3-2 and ensure that all chain components are in the correct location and properly installed.
- 3.2.2 When the hoist is used without a chain container, the free end of the chain is attached to the hoist body as shown in Figure 3-2. Connect the "no load" end of the chain to Chain Guide A and the pre-installed socket bolt and lock nut. Make sure the chain remains free of twists and the chain Stopper is installed on the correct link. Refer to Table 3-2 for proper placement of Stopper.

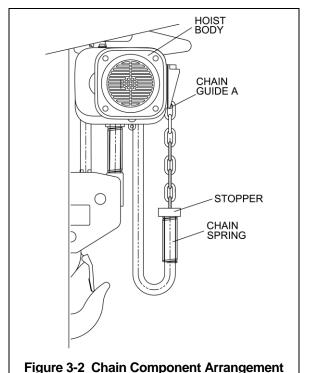
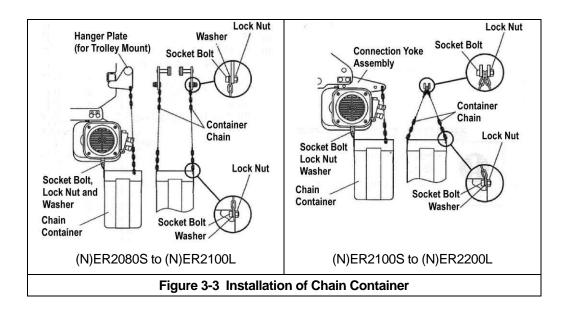


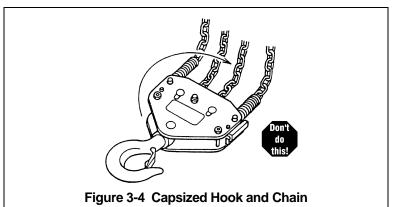
Table 3-2 Chain Stopper Placement						
Capacity Code	Without Chain Container	With Chain Container				
080S, 100L, 100S, 150S, 200S	15 th link from the free end	3 rd link from the free end				

*Tightening torque for the Stopper Bolt: 10 N-m (7 lb-ft)

- 3.2.3 When the optional canvas chain container(s) is used, unfold it fully and install it on the hoist body(ies) as shown in Figure 3-3. In this case the free end of the chain is not attached to the hoist body and the chain stopper is installed on the third link from the free end. To place the chain into the chain container(s), feed the chain into the chain container(s) beginning with the free end. Take care to avoid twisting or tangling the chain. NEVER put all the chain into the container(s) at once. Lumped or twisted chain may activate the down limit switch and stop the hoist during lowering.
- 3.2.4 **CAUTION** Each chain container indicates the maximum length of the load chain that can be stored in the container. The amount of chain the container must hold is equal to the lift on the hoist. DO NOT use a chain container with a storage capacity less than the lift length on the hoist. If all of the chain can not be stored in the container, the limit switch will not operate properly.



- 3.2.5 When using an optional steel chain container, refer to the instructions and/or assembly drawing(s) provided with the container for correct assembly and attachment.
- 3.2.6 **XWARNING** Verify that the load chain is not twisted or tangled prior to operating the hoist. Make sure the bottom hook is not capsized. See Figure 3-4. Correct all chain irregularities before conducting the first hoist operation.
- 3.2.7 Lubricate the entire length of the load chain with the supplied tube(s) of grease per the instructions in Section 6.2.1.



3.3 Mounting Location

- 3.3.1 **INWARNING** Prior to mounting the hoist ensure that the suspension and the supporting structure are adequate to support the hoist and its loads. If necessary consult a professional that is qualified to evaluate the adequacy of the suspension location and its supporting structure.
- 3.3.2 **NOTICE** See Section 6.8 of the **ER2OM** for outdoor installation considerations.

3.4 Mounting the Hoist

- 3.4.1 Manual Trolley Follow instructions in Owner's Manual provided with the trolley.
- 3.4.2 Motorized Trolley Follow instructions in Owner's Manual provided with the trolley.
- 3.4.3 Hook Mounted to a Fixed Location Attach the hoist's top hook to the fixed suspension point.

- 3.4.4 Lug Mounted ER2080S and ER2100L-LG To maintain proper balance when the hoist is not loaded, it is necessary to install a stabilizing shaft to prevent the hoist from pivoting on the main support shaft. Refer to Figure 2-1 and Figure 2-2 for the size and location of the main support and stabilizing holes in the hoist's top suspension plates.
- 3.4.5 **Ensure that the fixed suspension point rests on the center of the hook's saddle and that the hook's latch is engaged.**

3.5 Electrical Connections

- 3.5.1 **Ensure that the voltage of the electric power supply is proper for the hoist or trolley.**
- 3.5.2 **CAUTION** Do NOT apply electronic soft-start control or voltage varying controls to the ER2 or NER2 hoist. Use of such devices may cause the motor brake and other electrical components to malfunction. Variable frequency drives MAY be used with the single speed ER2/NER2 hoists, contact Harrington Hoists, Inc. for more information.
- 3.5.3 **DANGER** Before proceeding, ensure that the electrical supply for the hoist or trolley has been de-energized (disconnected). Lock out and tag out in accordance with ANSI Z244.1 "Personnel Protection -Lockout/Tagout of Energy Sources".
- 3.5.4 **INDANGER** To avoid a shock hazard, **DO NOT** perform **ANY** mechanical or electrical maintenance on the dual speed (VFD control) trolley or hoist within 5 minutes of de-energizing (disconnecting) the trolley or hoist. This time allows the internal VFD capacitor to safely discharge.
- 3.5.5 **DANGER** Do NOT remove power to the dual speed (VFD control) hoist or trolley during operation.
- 3.5.6 **INCAUTION** All dual speed hoists are equiped with a VFD. The VFD is used to control the high and low lifting speeds. The speeds come preset from the factory (See Table 3-6, ER2OM). Speed (frequency) can be customized. Refer to Section 3.6.10 of ER2OM, for hoist specific speed ranges and instructions.
- 3.5.7 The following instructions apply when the hoist is hook mounted to a fixed suspension point or installed on a manual trolley. The hoist is controlled by a pendant with two push buttons – one for lifting and one for lowering. Refer to the appropriate trolley Owner's Manual if the hoist is installed on a motorized trolley. Special wiring considerations must be taken if the trolley is used with a trolley other than an MR2 model.

Pendant Cord

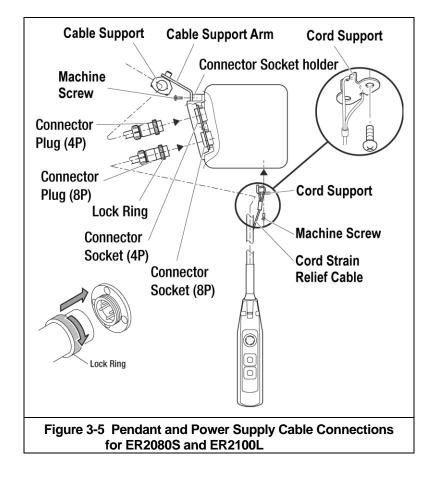
The Pendant Cord connects to the hoist via an 8-pin (8P) Plug and Socket. Make this connection as follows:

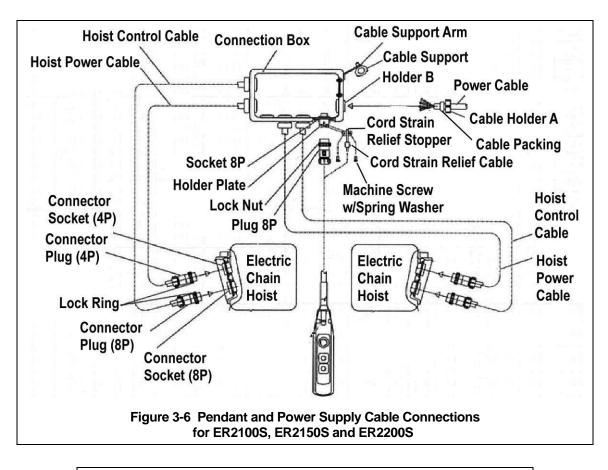
- Refer to Figure 3-5 or 3-6 depending on the Product Code.
- For ER2080S and ER2100L Insert the 8P Plug into the 8P Socket on the hoist body and hand tighten the Lock Ring. Install the strain relief cable to the bottom of the hoist body.
- For ER2100S, ER2150S and ER2200S Insert the 8P Plug into the 8P Socket on the switch box and hand tighten the Lock Ring. Install the strain relief cable onto the cord strain relief stopper located at the 8P socket.

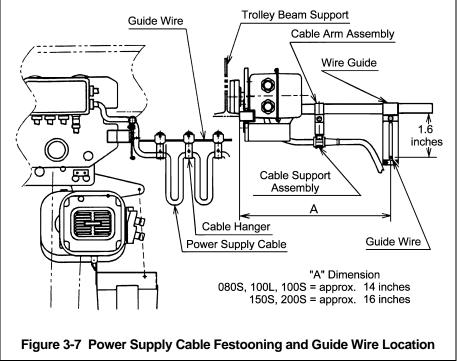
Power Supply Cable - Hoist Connection

The Power Supply Cable connects to the hoist via a 4-pin (4P) plug and socket or a direct fitting depending on the product code. Make this connection as follows:

- Refer to Figure 3-5 or 3-6 depending on the product code.
- For ER2080S and ER2100L insert the 4P plug of the Power Supply Cable into the 4P Socket on the hoist and hand tighten the Lock Ring.
- For ER2100S, ER2150S, and ER2200S The power supply cable should be pre-installed to the switch box and properly connected.
- Install the Cable Support Arm (pre-installed on the Power Supply Cable) on to the Socket Holder or Switch Box depending on the product code. Use the pre-installed Machine Screws and Lock Washers.
- Use care to avoid twisting or kinking the Power Supply Cable.
- Insert the 4P Plug into the 4P Socket on the hoist and hand-tighten the Lock Ring.







Power Supply Cable - Installation

If the hoist is hook mounted to a fixed support ensure that the Power Supply Cable is properly installed and supported between the hoist and the electrical power supply.

If the hoist is installed on a manual trolley, then the Power Supply Cable must be installed along the beam that the trolley runs on. For curved beams a special cable suspension system will be needed, and this instruction does not apply. For straight beams install the Power Supply Cable as follows:

- Refer to Figure 3-7.
- Install the Cable Hangers on to the Power Supply Cable spacing them every 5 feet.
- Install a Guide Wire system parallel to the Bridge Beam. Pass the Guide Wire through the Cable Hangers and the Wire Guide.
- Make sure the Guide Wire is properly tensioned and the Power Supply Cable is not twisted or kinked.
- 3.5.8 Connection to Electrical Power Source The red, blue, and black wires of the Power Supply Cable should be connected to an Electric Power Disconnect Switch or Circuit Breaker. This connection should be made so that the hoist is phased properly. Refer to Section 3.6.11 for instructions on how to check for correct power supply phase connection.
- 3.5.9 Fuse/Breaker Capacity -The hoist's power supply should be equipped with overcurrent protection such as fuses, which should be selected for 110% to 120% of total listed full load amperage, and should be dual element time-delay fuses. Refer to the motor nameplate(s) for the full load amperage draw.
- 3.5.10 **CANCER** Grounding An improper or insufficient ground connection creates an electrical shock hazard when touching any part of the hoist or trolley. In the Power Supply Cable the ground wire will be either Green with Yellow stripe or solid Green. It should always be connected to a suitable ground connection. Do not paint the trolley wheel running surfaces of the beam as this can affect grounding.

3.6 Preoperational Checks and Trial Operation

- 3.6.1 Refer to the hoist's nameplate and record the hoist's Code, Lot and Serial Number in the space provided on the cover of this manual.
- 3.6.2 **Confirm the adequacy of the rated capacity for all slings, chains, wire ropes and all other lifting attachments before use.** Inspect all load suspension members for damage prior to use and replace or repair all damaged parts.
- 3.6.3 **AWARNING** Verify and correct all chain irregularities prior to operating the hoist. Refer to Section 3.2 of this manual.
- 3.6.4 Measure and record the "k" dimension of all hooks on hoist. See Table 5-4 under Section 5 "Inspection", of this manual.
- 3.6.5 Ensure that the hoist is properly installed to either a fixed point, or trolley, whichever applies.
- 3.6.6 If hoist is installed on a trolley, ensure that
 - trolley is properly installed on the beam, and
 - stops for the trolley are correctly positioned and securely installed on the beam.
- 3.6.7 Ensure that all nuts, bolts and split pins (cotter pins) are sufficiently fastened.
- 3.6.8 Pull down on the Pendant and ensure that the Cord Strain Relief Cable takes the force, not the Pendant Cord.
- 3.6.9 CAUTION Check supply voltage before everyday use. If the voltage varies more than 10% of the rated value, electrical devices may not function normally.
- 3.6.10 Confirm proper operation.
 - Before operating read and become familiar with Section 4 Operation in the **ER2OM**.
 - Before operating ensure that the hoist (and trolley) meets the Inspection, Testing and Maintenance requirements of ANSI/ASME B30.16.
 - Before operating ensure that nothing will interfere with the full range of the hoist's (and trolley's) operation.
- 3.6.11 Proceed with trial operation to confirm proper operation.
 - Verify that the controls agree with hoist direction. Make sure that depression of the up button lifts the load chain and depression of the down button lowers the load chain hook. If the load chain does not move in the correct direction when the push buttons are pushed, the power supply is phased incorrectly. In this case, <u>turn off the power source or breaker switch</u> then reverse any two of the three wires at the power source. The hook will then move in accordance with the directions of the push button.
 - Perform inspections per Section 5.2, "Frequent Inspections" in the **ER2OM**.

5.0 Inspection

NOTICE

The information listed in this section is intended to supplement Section 5.7 of the ER2OM.

Table 5-3 Hoist Inspection Methods and Criteria

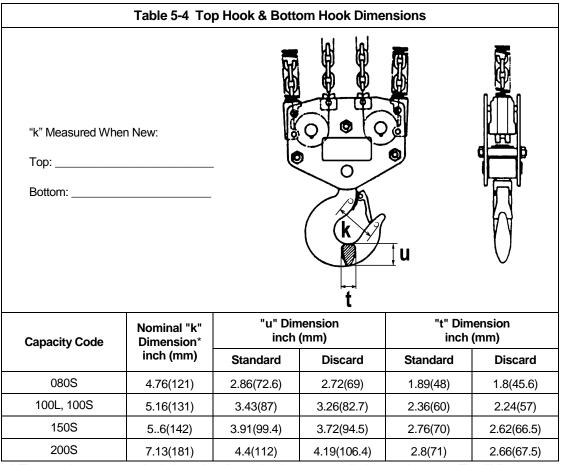
Use this table in conjunction with Table 5-3 of the ER2OM. The entries in this table replace in their entirety the corresponding entries in Table 5-3 of the ER2OM.

Ì	ltem	Method	Criteria	Action

Hooks - Fretting wear	Measure	The "u" and "t" dimensions should not be less than discard value listed in Table 5-4	Replace.
Hooks - Stretch Measure		The "k" dimension should not be greater than 1.15 times that measured and recorded at the time of purchase (See Section 3.6). If recorded "k" values are not available for hooks when new, use nominal "k" values from Table 5-4 .	Replace.

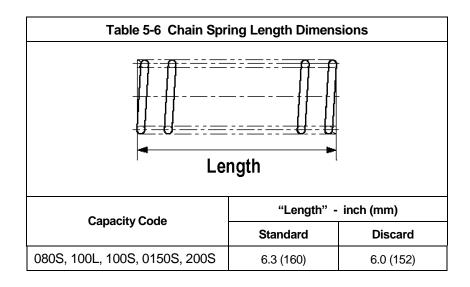
Load Chain - Pitch and Wire Diameter	Measure	The "P" dimension should not be greater than maximum value listed in Table 5-5. The "d" dimension should not be less than minimum value listed in Table 5-5.	Replace. Inspect Load and Idle Sheaves.

Load Chain – Reeving and Evening	Visual	Chain should be reeved properly through Load and Idle Sheaves - refer to Section 6.4 . Chain, Chain Springs, Stoppers, and Chain Pin should be installed properly - refer to Section 3.2 . For double body hoists, chain should be evenly distributed – equal length of chain in each chain container or equal lengths of chain on no-load side of each hoist body.	Reeve/Install chain properly. Lower hook until lower limit switch is activated on both hoist bodies.
Chain Springs	Visual	Chain springs should not be deformed or compressed. Refer to Table 5-6 for Chain Spring dimensions.	Replace.



* These values are nominal since the dimension is not controlled to a tolerance. The "k" dimension should be measured when the hook is new - this becomes a reference measurement. Subsequent measurements are compared to this reference to make determinations about hook deformation/stretch. See Section 5.7 of ER2OM, "Hooks - Stretch".

Table 5-5 Chain Wear Dimensions								
"P" Dimension "d" Dimension Capacity Code inch (mm) inch (mm)								
Standard Discard Standard Discard								
080S, 100L, 100S, 150S, 200S	6.18 (157.0)	6.37 (161.7)	0.44 (11.2)	0.42 (10.6)				



6.0 Maintenance and Handling

6.2 Lubrication

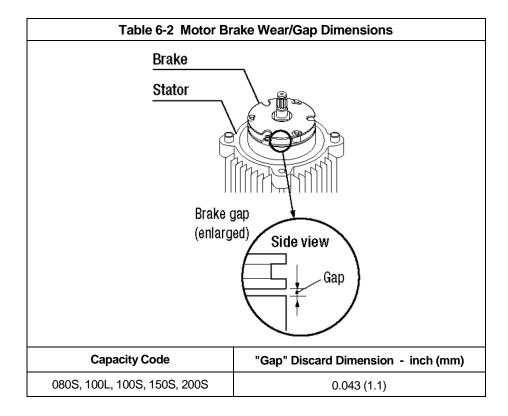
- 6.2.1 Load Chain
 - Refer to 6.2.1 of the ER2OM.
- 6.2.2 Hooks and Suspension Components:
 - Refer to 6.2.2 of the ER2OM.

6.2.3 Gear Box:

Refer to 6.3 of the ER2OM except use the following table for checking oil level.

Table 6-1 ER2 (Mechanical Load brake Equipped) Gear Oil Check Distances							
Capacity Code	Check Distance (inches)	Check Distance (millimeters)					
080S, 100L, 100S, 0150S, 200S	5.12	130					

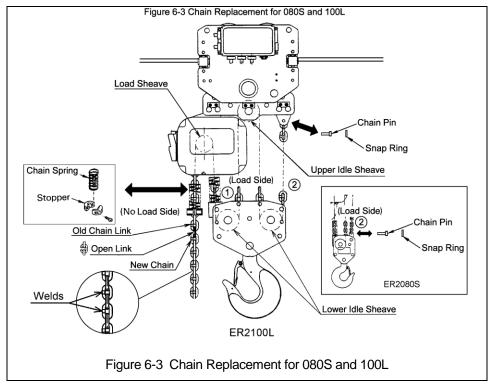
6.3 Motor Brake - Use the table below in conjunction with Section 6.4 of the ER2OM.



6.4 Load Chain

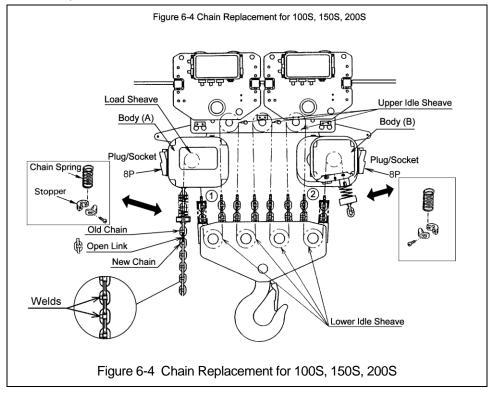
- 6.4.1 Lubrication and Cleaning - refer to Section 6.2 of ER2OM.
- 6.4.2 Load Chain Replacement for ER2080S and ER2100L:
 - A CAUTION The hoist must be properly powered and operational in order to perform the 1) following procedures.
 - AWARNING Be certain that the replacement chain is obtained from Harrington and is the exact 2) size, grade and construction as the original chain. The new load chain must have an odd number of links so that both its end links have the same orientation. If the load chain is being replaced due to damage or wear out, destroy the old chain to prevent its reuse.
 - A CAUTION When replacing load chain, check for wear on mating parts, i.e. Load Sheave, 3) Chain Guides and Idle Sheaves, and replace parts if necessary.
 - 4) For hoists without a chain container, remove the socket bolt, lock nut, and attach the no-load side of the chain to Chain Guide A.
 - 5) Remove the Stopper and Chain Spring from the no-load side of the chain for reuse on the new chain. Inspect and replace any damaged or worn parts.
 - 6) Using an open link, attach the new chain to the end link of the old chain on the no-load side. The end link of the new load chain should be connected so that the welded portions of the load chain's standing links are oriented to the outside as they pass over the Load Sheave. Refer to Figure 6-3.
 - 7) Operate the hoist down to move the new chain though the hoist body. Stop when a sufficient amount of new chain is accumulated on the load side.
 - 8) Complete reeving as follows:
 - For ER2080S pull down on Part 2 until new chain is fed through the upper and lower idle sheaves. Secure the new chain at Part 2 directly below the upper suspension plates to prevent the new chain from running back through the idle sheaves. Remove the open link attaching the new chain to the old chain.
 - For ER2100L pull up on Part 2 until the new chain is fed through the upper and lower idle • sheaves. Secure the new chain at Part 2 directly above the lower idle sheave to prevent the new chain from running back through the idle sheaves. Remove the open link attaching the new chain to the old chain.
 - 9) Remove the Snap Ring and Chain Pin that attach the old chain to the chain holder for use on the new chain. Inspect and replace any damaged or worn parts.
 - 10) Connect the end link of the new chain to the chain holder with the Chain Pin and Snap Ring. Ensure that the chain remains free of twists. Attach the remaining chain components to the chain referring to Section 3.2 for the proper locations. For hoists without a chain container, attach the no-load side of the chain to Chain Guide A with the socket bolt, and lock nut. See Figure 3-2.

- 11) AWARNING Make sure the Stopper and Chain Springs are properly installed. Refer to Section 3.2.
- 12) After installation has been completed, perform steps outlined in Section 3.6 "Preoperational Checks and Trial Operation".



- 6.4.3 Load Chain Replacement for ER2100S, ER2150S and ER2200S:
 - 1) **CAUTION** The hoist must be properly powered and operational in order to perform the following procedures.
 - 2) **EXARNING** Be certain that the replacement chain is obtained from Harrington and is the exact size, grade and construction as the original chain. The new load chain must have an odd number of links so that both its end links have the same orientation. If the load chain is being replaced due to damage or wear out, destroy the old chain to prevent its reuse.
 - 3) **CAUTION** When replacing load chain, check for wear on mating parts, i.e. Load Sheave, Chain Guides and Idle Sheaves, and replace parts if necessary.
 - 4) For hoists without chain containers, remove the socket bolts, lock nuts, and attach the end links of the chain to Chain Guide A on both hoist bodies.
 - 5) Remove the Stopper and Chain Spring from one end of the old chain. Inspect and replace any damaged or worn parts.
 - 6) Using an open link, attach the new chain to the end link of the old chain where the Stopper and Chain Spring were removed. The end link of the new load chain should be connected so that the welded portions of the load chain's standing links are oriented to the outside as they pass over the Load Sheave. Refer to Figure 6-4.
 - 7) Install the Stopper and Chain Spring to the free end of the new chain. Refer to Section 3.2 in this supplement for the correct location.
 - 8) Disable Hoist Body B by unplugging its 8P plug. Operate Hoist Body A in the down direction to move the new chain through the hoist until a sufficient quantity of chain has accumulated between the hoist bodies. Re-enable Hoist Body B by re-inserting its 8P plug.
 - 9) Disable Hoist Body A by unplugging its 8P plug. Operate Hoist Body B in the up direction to move the new chain through the hoist until a sufficient quantity of new chain has passed through Hoist Body B. Re-enable Hoist Body A by re-inserting its 8P plug.
 - **10)** Remove the open link attaching the new chain to the old chain.

- **11)** Remove the remaining Stopper and Chain Spring from the old chain. Inspect and replace any damaged or worn parts. Install the Stopper and Chain Spring to the end of the new chain. Refer to Section 3.2 in this supplement for correct location.
- **12)** For hoists without a chain container, attach the ends of the chain to Chain Guide A on each body with the socket bolt, and lock nut (see Figure 3-2). Ensure that all chain parts remain free of twists and correct any if found.
- **13)** Even out the chain by operating the hoist down until the down Limit Switch on both hoist bodies is activated.
- 14) **WARNING** Make sure the Stopper and Chain Springs are properly installed. Refer to Section 3.2 in this supplement.
- **15)** After installation has been completed, perform steps outlined in Section 3.6 "Preoperational Checks and Trial Operation".

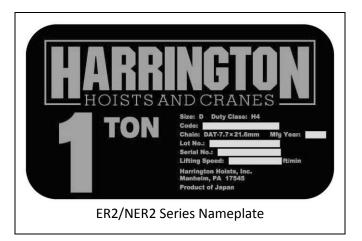


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9.0 Parts List

When ordering Parts, please provide the Hoist code number, lot number and serial number located on the Hoist nameplate (see fig. below).

Reminder: Per sections 1.1 and 3.7.4 to aid in ordering Parts and Product Support, record the Hoist code number, lot number and serial number in the space provided on the cover of this manual.



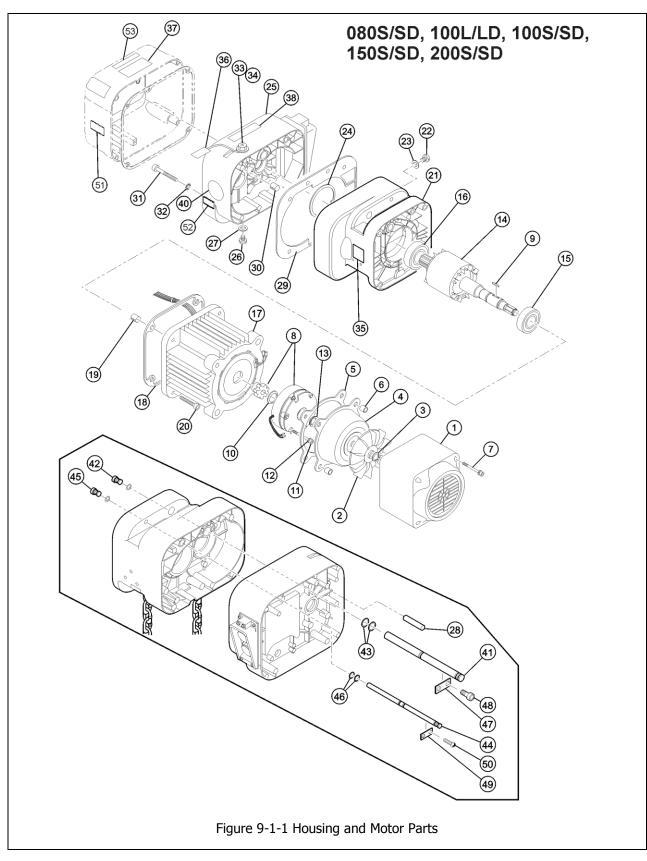
The parts list is arranged into the following sections: Section

I	Page
9.1 Housing and Motor Parts	. 24
9.2 Gearing Parts	. 26
9.3 Chain Parts	. 28
9.4 Bottom Hook Parts	. 30
9.5 Electric Parts (Single Speed)	. 34
9.6 Electric Parts (Dual Speed)	. 36
9.7 Power Supply and Pendant Parts	38
9.8 Top Suspension Plate Parts	. 42
9.9 Top Hook Parts	. 46
9.10 Control Station Parts (Plate Suspension Type)	. 52
9.11 Control Station Parts (Top Hook Type)	. 54
9.12 Chain Container Parts	. 56

In the column "Parts Per Hoist" a designator is used for parts that apply only to a particular model or option. Refer to Section 2 for hoist model numbers and additional descriptions. The designators are:

S = Single Speed D = Dual Speed F = NER2 Models M = ER2 Models 2V = 208/230 Volt Models 4V = 460 Volt Models

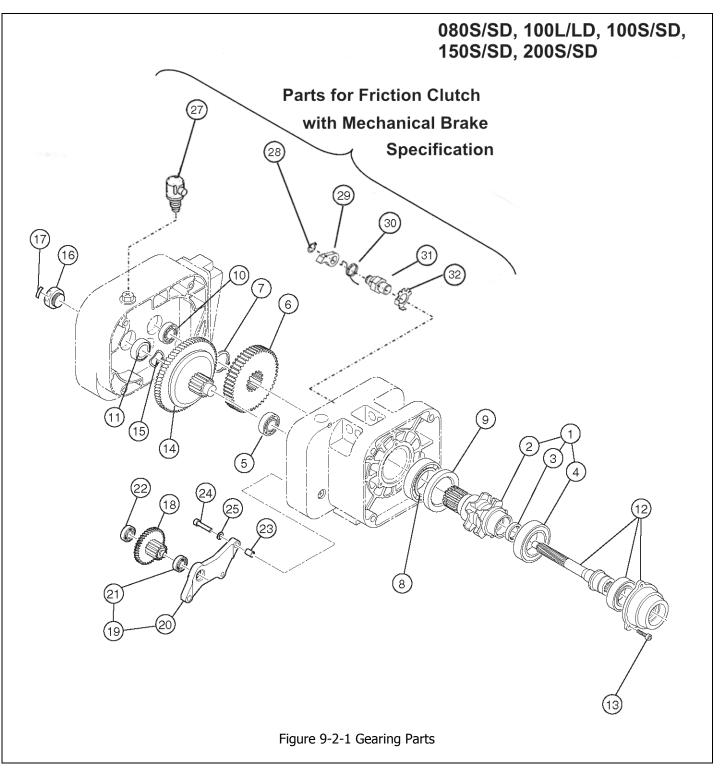
9.1 Housing and Motor Parts



9.1 Housing and Motor Parts

Figure No.	Part Name		s Per bist	0805	100L	100S	150S	2005			
1	Fan Cover		1 (2)			ER2ES9107					
2	Fan		1 (2)	ER2ES9108							
3	Snap Ring		1 (2)			9047122					
4	Brake Cover		1 (2)			ER2ES9115					
5	Packing B		1 (2)			ER2ES9119					
6	Set Pin S		2 (4)			ES120003					
7	Socket Bolt		4 (8)			9091255					
8	Electromagnetic Brake Assembly		1 (2)			MBABB35NA					
9	Key B		1 (2)			ER2ES9360					
10	Snap Ring		1 (2)			9047130					
10	Socket Bolt		3 (6)			9091278					
11	Spring Lock Washer		3 (6)			9012712					
12	V Ring		1 (2)			ER2ES9210					
13	Motor Shaft With Rotor		1 (2)			ER2FS5502					
15	Ball Bearing		1 (2)			9000907					
16	Ball Bearing		1 (2)			9000906					
17	Motor Frame With Stator		1 (2)			ER2BKV25S5A1					
18	Packing M		1 (2)			ER2FS9118					
19	Set Pin S		2 (4)			ER2ES9138					
20	Socket Bolt		4 (8)			90912116					
21	Body B	F	1 (2)			ER2FS6101					
	Body C	М				ER2FS6099					
22	Oil Plug		1 (2)			E3S111003					
23	Plug Packing		1 (2)			E3S112003					
24	Snap Ring		1 (2)			9047280					
25	Coor Coop	F	1 (2)			ER2FS6103					
25	Gear Case	М	1 (2)			ER2FS6102					
26	Oil Plug		1 (2)			E3S111003					
27	Plug Packing		1 (2)			E3S112003					
28	Spring Pin		1 (2)			E3S129005S					
		F	1 (2)								
29	Packing G	М	2 (4)	1		ER2FS9116					
		F	2 (4)								
30	Set Pin S	М	4 (8)			ES120010S					
		F	. , ,			9091286					
31	Socket Bolt	М	5 (10)			90912155					
32	Toothed Lock Washer		5 (10)			9679711					
33	Oil Fill Plug		1 (2)			ER1BS9135					
34	Eyebolt Packing		1 (2)			ES127005S					
35	Name Plate Load Side		1 (2)			ER1BS9960					
36	Oil Full Tag		1 (2)			ER1BS9953					
37	Warning Sticker E (Disconnect Power)		1 (2)			ER2CS9936					
57	Name Plate OF (Correct Oil Required)	F	1 (2)			ER2CS9845					
38	Name Plate OM (Correct Oil Required)	Г	1 (2)			ER2CS9845 ER2CS9846					
40	Name Plate OM (Correct Oli Required) Name Plate AD (Speed Letter)	1*1			ED 1 DL OOCO	LK2C39040					
40			1 (2)	ER1BS9868	ER1BL9868	EDJECCIOL	ER1BS9868				
41	Connection Shaft Assembly		1 (2)			ER2FS6121					
42	Top Pin Plug Assembly		1 (2)			ER2FS6128					
43	O Ring		2 (4)			9013317					
44	Fixing Shaft Assembly		1 (2)			ER2FS6122					
45	Fixing Shaft Plug Assembly		1 (2)			ER2FS6131					
46	O Ring		2 (4)	9013307							
47	Connection Shaft Plate A		1 (2)	ER1ES9123							
48	Socket Bolt With Spring Washer		2 (4)	J1BG10601616							
49	Plate A		1 (2)			ER1BS9123					
50	Machine Screw With Spring Washer		2 (4)			M6F554010					
		S,2V				ECP99NVVB					
F 1	Charly Valtage Label	S,4V	4			ECP99NVVA					
51	Check Voltage Label	D,2V	1			ECP99NVWB					
		D,4V				ECP99NVWA					
52	Name Plate AA (With Mechanical Brake)	M	1	l		ER1BS9893					
53	Warning Sticker HW (Hot Surface)	D	1			ER2CI9806					

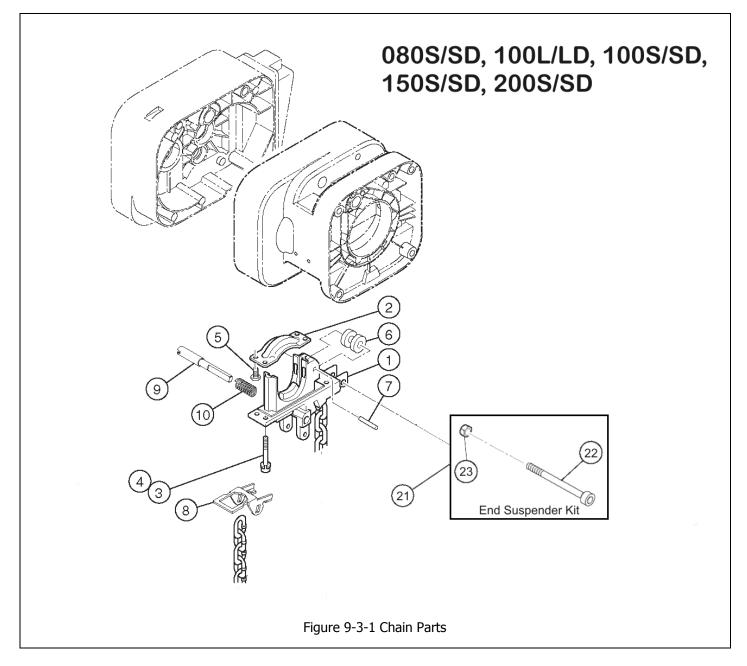
*Quantities in "()" are for dual-body hoists.



9.2 Gearing Parts

Figure No.	Part Name	-	ts Per loist	080S	100L	100S	150S	200S		
1	Load Sheave Assembly		1 (2)		ER2FS6241					
2	Load Sheave		1 (2)	ER2FS9241						
3	Oil Seal		1 (2)			ER2ES9221				
4	Ball Bearing		1 (2)			9000610				
5	Ball Bearing		1 (2)			9000405				
6	Load Gear		1 (2)			ER2FS9240				
7	Snap Ring		1 (2)			9047150				
8	Ball Bearing		1 (2)			9000110				
9	Oil Seal		1 (2)			ER2ES9244				
10	Ball Bearing		1 (2)			9000303				
11	Oil Seal		1 (2)			ER1DS9233				
12	Dinion Accombly	F	1 (2)			ER2FS5220				
12	Pinion Assembly	М	1(2)			ER2FS5304				
13	Socket Bolt		3 (6)			9091249				
	Friction Clutch Complete Assembly	F		ER2HS1223	ER2IL1223	ER2FR1223	ER2HS1223	ER2IL1223		
14	Friction Clutch With Mechanical Brake Complete Assembly	М	1 (2)	ER2FS1274						
15	Wave Washer		1 (2)			ER2ES9234				
16	Nut Cover		1 (2)			ER2ES9235				
17	Name Plate FP (Adjustment Of Friction Clutch Prohibited)		1 (2)			ER1BS9892				
10	Com D Assembly	F	1 (2)			ER2FS5262				
18	Gear B Assembly	М	1 (2)			ER2FS5306				
19	Gear Holder Plate Assembly		1 (2)			ER2FS6261				
20	Gear Holder Plate		1 (2)			ER2FS9261				
21	Ball Bearing		1 (2)			9000203				
22	Ball Bearing		1 (2)			9000202				
23	Set Pin S		2 (4)			ES120010S				
24	Socket Bolt		3 (6)			9091275				
25	Spring Lock Washer		3 (6)			9012711				
27	Vent Cap	М	1 (2)	ER1BS1175						
28	Snap Ring	М	1 (2)	9047111						
29	Pawl	М	1 (2)	L4155015						
30	Pawl Spring	М	1 (2)			ER1BS9290				
31	Pawl Shaft	М	1 (2)			ER2CS9289				
32	Pawl Shaft Washer	М	1 (2)			ER2CS9294				

*Quantities in "()" are for dual-body hoists.



9.3 Chain Parts

Figure No.	Part Name	Parts Per Hoist	080S	100L	100S	150S	2005		
1	Chain Guide A	1 (2)			ER2FS9331				
2	Chain Guide B	1 (2)			ER2FS9332				
3	Socket Bolt	4 (8)			9091274				
4	Spring Lock Washer	4 (8)			9012711				
5	Machine Screw With Spring Washer	4 (8)			E6F151003				
6	Guide Roller	1 (2)			ER1EM9333				
7	Roller Pin	1 (2)			ER2FS9334				
8	Limit Lever	1 (2)			ER2FS9337				
9	Limit Lever Pin	1 (2)			ER2FS9338				
10	Limit Lever Spring	1 (2)	ER2CS9357						
21	End Suspender Kit	1 (2)	ENDS2F2						
22	Socket Bolt	1 (2)	90912140						
23	Lever Nut	1 (2)			ES066075				

*Quantities in ``()" are for dual-body hoists.



Figu	re No. Part Name		Parts Per Hoist	0805	100L	100S	
	1 Bottom Hook Complete Assembly		1	ER2HS1121	R2HS1121 ER2IS1121		
	2	Bottom Suspension Plate A	1	ER2HS9034	ER2IS	S9034	
	3	Bottom Cross Guide	1 (2)		E6S067075		
	4	Snap Ring	1	9047221			
	5	Chain Pin	1	E6S041075			
	6	Chain Holder	1	E6S039075			
	7	Chain Holder Pin	1	E6S040075			
	8	Bottom Stay Bolt	3		E6S038075		
	9	Guide Roller	2	E6S062075			
	9	Bottom Guide Roller	1		E6S0	63100	
	10	Bottom Collar	2	E6S065075			
	11	Bottom Suspension Plate B	1	ER2HS9035	035 ER2IS9035		
	12	Spring Washer	6		9012717		
	13	Nut	6		9093445		
	14	Name Plate A	1	80053	ER1IS	S9069	
	15	Bottom Chain Guide	1 (2)		E6S066075		
	16	Bottom Idle Sheave Assembly	1 (2)		ER2HS5052		
	17	Thrust Needle Bearing	2 (4)	ER1HS9182			
	18	Bottom Shaft Assembly	1 (2)		E6S5054075		
	19	Top/Bottom Hook Assembly	1	ER2HS2121	ER2IS	S2121	
	21	Thrust Bearing	1		ES022100		
	22 Bearing Cover		1		E6S023100		
	23 Hook Nut		1		ES024100		
	24	Bottom Yoke	1				
	25	Safety Latch Assembly	1	M2071100	C2BA1	501071	
	26	Stopper Screw A	1		J1TB01110016		
	27	Stopper Screw B	1		J1TB01110008		

*Quantities in "()" are for 10 ton hoists.

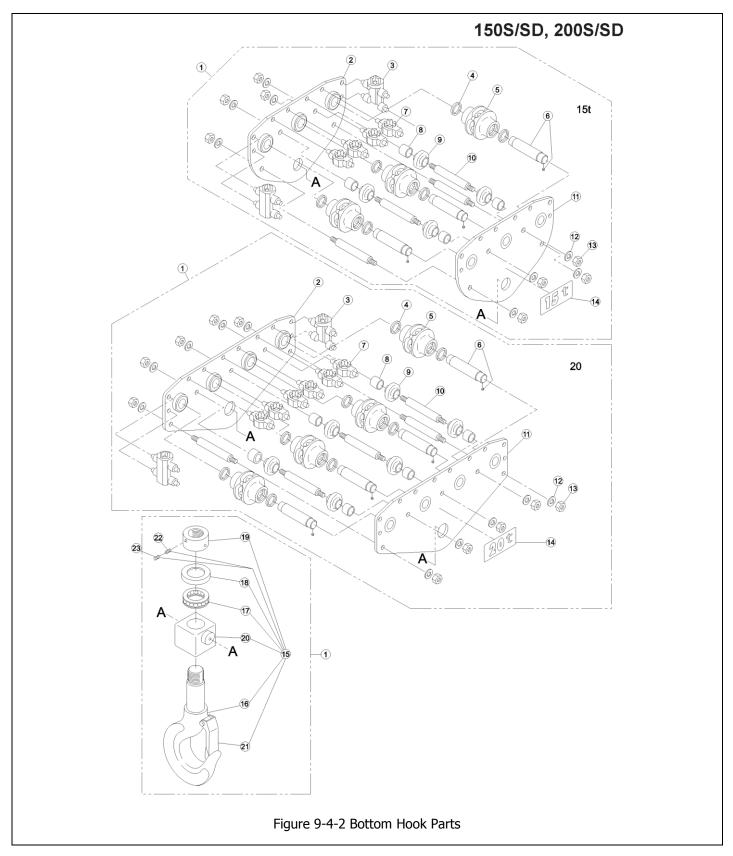
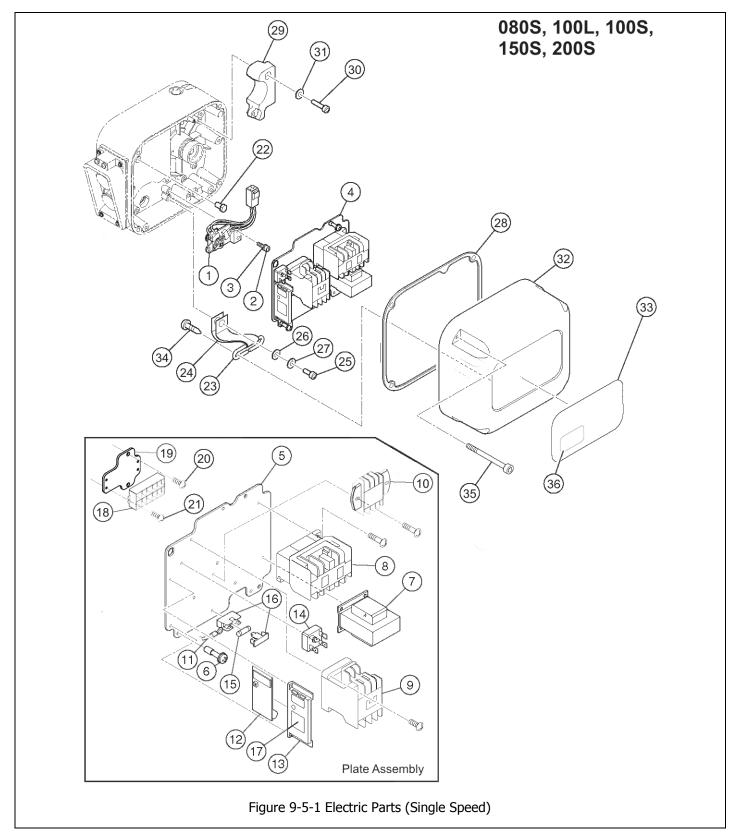


Figure No.	Part Name	Parts Per Hoist	1505	2005		
1	Top/Bottom Hook Complete Assembly	1	ER2JS1121	ER2KS1121		
2	Top/Bottom Suspension Plate B Assembly	1	ER2JS5035	ER2KS5035		
3	Bottom Chain Guide	2	E6S0	66150		
4	Thrust Needle Bearing	6 (8)	ER1H	IS9182		
5	Bottom Idle Sheave Assembly	3 (4)	ER2H	IS5052		
6	Bottom Shaft Assembly	3 (4)	E6S5	054075		
7	Bottom Cross Guide	4 (6)	E6S0	67150		
8	Bottom Collar	4 (6)	E6S0	65150		
9	Guide Roller	4 (6)	E6S0	E6S062075		
10	Bottom Stay Bolt	4 (7)	E6S0	38150		
11	Bottom Suspension Plate A Assembly	1	ER2JS5034	ER2KS5034		
12	Spring Washer	8 (14)	9012717			
13	Nut	8 (14)	909	3445		
14	Name Plate A	1	ER1JS9069	ER1KS9069		
15	Bottom Hook Assembly	1	ER2JS2121	ER2KS2121		
16	Bottom Hook	1	ER2JS9121	ER2KS9121		
17	Thrust Bearing	1	ES022150	ES022200		
18	Bearing Cover	1	E6S023150	E6S023200		
19	19 Hook Nut 20 Bottom Yoke 21 Safety Latch Assembly		E6S024150	E6S024200		
20			E6S030150	E6S030200		
21			M2071200	C2BA3001071		
22	Stopper Screw A	1	J1TB0	1110016		
23	Stopper Screw B	1	J1TB0	1110010		

*Quantities in "()" are for 20 ton hoists.

9.5 Electric Parts (Single Speed)

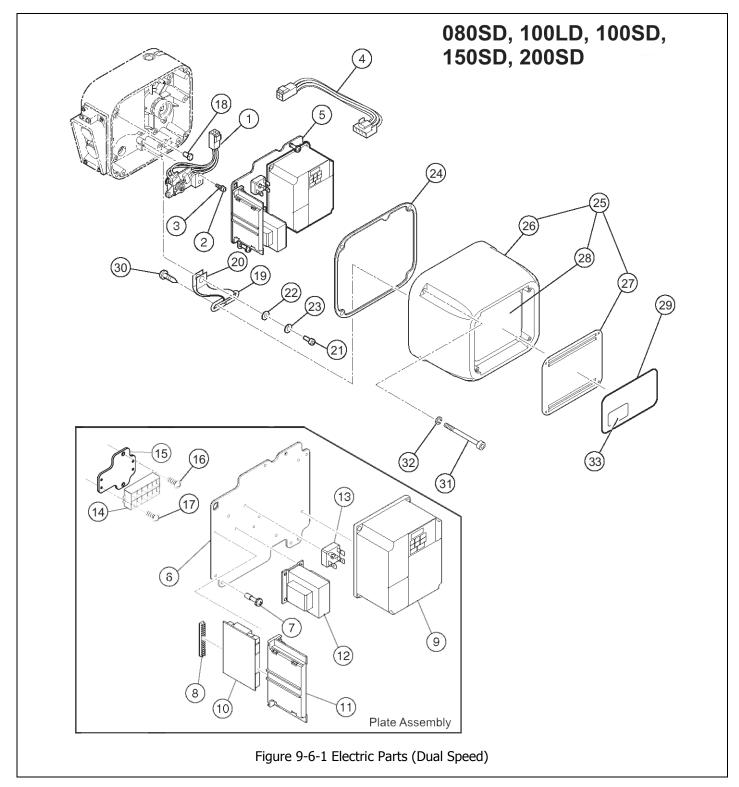


9.5 Electric Parts (Single Speed)

Figure No.	Part Name	_	Parts Per loist	080S	100L	100S	150S	2005	
1	Limit Switch Complete Assembly		1 (2)	ER2CI1060					
2	Socket Bolt		3 (6)			9091247			
3	Spring Lock Washer		3 (6)			9012709			
4	Plate Assembly		1 (2)			ER2GHM20S5A2	1		
5	Plate		1 (2)			ER2ES9441			
6	Plate Screw		3 (6)			ER1BS9445			
7	Transformer		1 (2)			TRF73V611			
8	Electromagnetic Contactor		1 (2)			MGC23406B			
9	E-Stop Contactor		1 (2)			MGC13306H			
10	Terminal Block 3P		1 (2)			ECP1303AB			
11	Lead Wire		1 (2)			ER2GHM020S9A	2		
12	CH Meter		1 (2)			ECP91CHAE			
13	CH Meter Support		1 (2)	ECP99BKBA					
14	Rectifier		1 (2)	ECP94DIAA					
15	Fuse		1 (2)	9006275					
16	Fuse Holder		1 (2)			ECP92FZAA			
17	Name Plate CH		1 (2)	ECP99CHAA					
18	Terminal Block 6P		1 (2)			ECP1306AF			
19	Terminal Block Holder		1 (2)			ER2ES9466			
20	Flat Head Machine Screw		2 (4)			9096528			
21	Machine Screw		2 (4)			9798512			
22	Fulcrum Pin		1 (2)			ER2CS9449			
23	Cover Suspender		1 (2)			ER2CS9456			
24	Cover Belt		1 (2)			ER2CS9457			
25	Socket Bolt		1 (2)			9091249			
26	Plain Washer		1 (2)			ER1BS9436			
27	Spring Lock Washer		1 (2)			9012709			
28	Packing C		1 (2)			ER2FS9117			
29	Balancer		1 (2)			ER2FS9109			
30	Socket Bolt		3 (6)	9091273					
31	Spring Lock Washer		3 (6)			9012711			
32	Controller Cover	F M	1 (2)	ER2FS9104 ER2FS2302					
33	Name Plate B		1 (2)						
34	Pan Head Machine Screw		2 (4)	9798534					
35	Machine Screw Socket Bolt		4 (8)	J1BG10504022					
36	Nameplate D		1 (2)	ER2BHM75S9A6	ER2BHI	M1QS9A6	ER2BHM1PS9A6	ER2BHM2QS9A6	

*Quantities in "()" are for dual-body hoists.

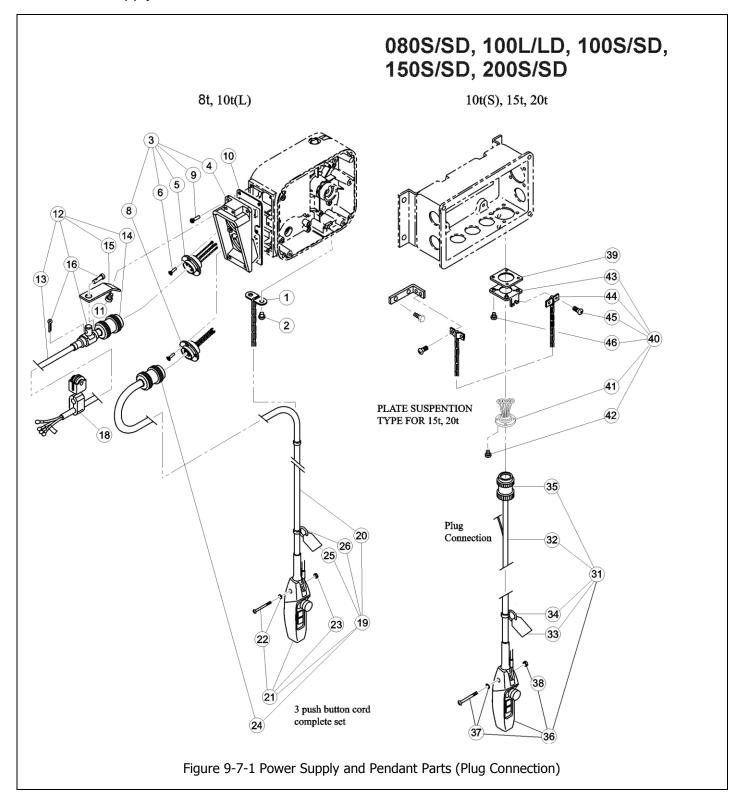
9.6 Electric Parts (Dual Speed)



9.6 Electric Parts (Dual Speed)

Figure No.	Part Name	Parts Ho		080SD	100LD	100SD	150SD	200SD
1	Limit Switch Complete Assembly		1 (2)	ER2CI1060				
2	Socket Bolt		3 (6)			9091247		
3	Spring Lock Washer		3 (6)			9012709		
4	LS Harness		1 (2)			ER2CI955	4	
		M, 2V	1 (2)			ER2LHE20I5	5A2	
5	Plate Assembly	F, 2V	1 (2)			ER2BHE20I	5A2	
5	1 late 7 been by	M, 4V	1 (2)			ER2LHN20I5	5A2	
		F, 4V	1 (2)			ER2BHN20IS		
6	Plate		1 (2)			ER2EI944		
7	Plate Screw		3 (6)			ER1BS944		
8	Bushing		1 (2)			ECP99JBA		
		M, 2V	-			INV637E2		
9	Inverter Assembly	F, 2V	1 (2)			INV637E2		
		M, 4V				INV637N2		
		F, 4V				INV637N2		
10	Interface Board		1 (2)			ECP91KB0		
11	Board Support		1 (2)			ECP99BKA		
12	Transformer	2V 4V	1 (2)			TRF32C61 TRF32N61		
13	Rectifier		1 (2)			ECP94DIA	A	
14	Terminal Block 6P		1 (2)			ECP1306A	F	
15	Terminal Block Holder		1 (2)			ER2ES946	6	
16	Flat Head Machine Screw		2 (4)			9096528		
17	Machine Screw		2 (4)			9798512		
18	Fulcrum Pin		1 (2)			ER2CS944	9	
19	Cover Suspender		1 (2)			ER2CS945		
20	Cover Belt		1 (2)			ER2CS945		
21	Socket Bolt		1 (2)			9091249		
22	Plain Washer		1 (2)			ER1BS943		
23	Spring Lock Washer		1 (2)			9012709		
24	Packing C		1 (2)			ER2FS911		
25	Controller Cover Assembly	2V 4V	1 (2)			ER2FI210 ER2FI110		
26	Controller Cover		1 (2)			ER2FI910	4	
27	Resistor Cover		1 (2)			ER2EI918	5	
28	Braking Resistor	2V 4V	1 (2)	INV735E16 INV735Y16				
29	Name Plate B		1 (2)	ER2BHM20I9A5				
30	Pan Head Machine Screw		2 (4)	9798534				
31	Socket Bolt	1	4 (8)	9091254				
32	Toothed Lock Washer		4 (8)	9679709				
33	Nameplate D		1 (2)	ER2BHM75I9A6 ER2BHM1QI9A6 ER2BHM1PI9A6 ER2BHM2QI9A6				

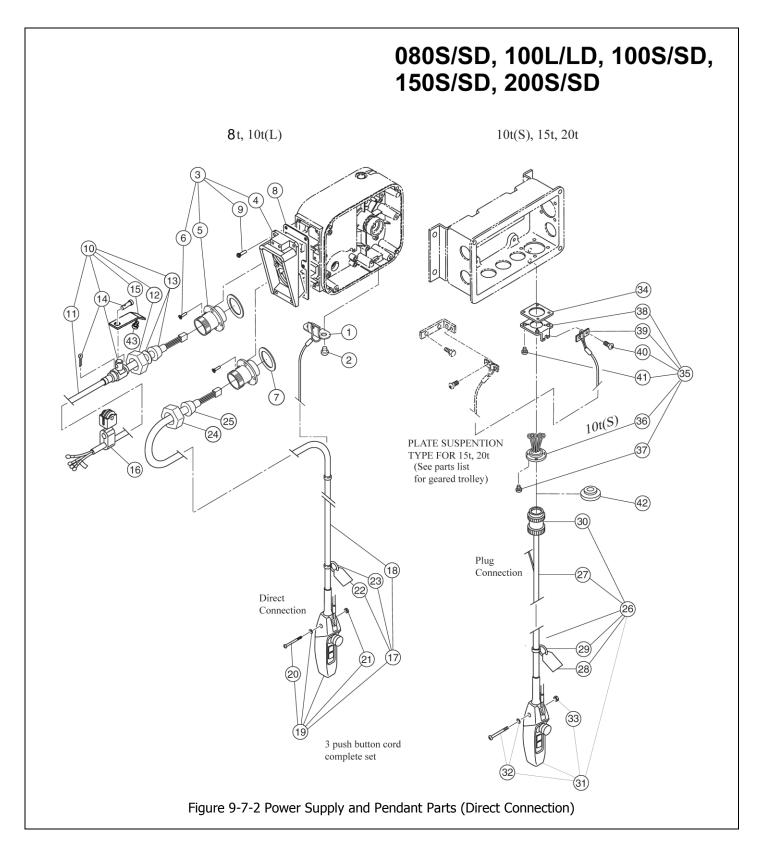
*Quantities in "()" are for dual-body hoists.



9.7 Power Supply and Pendant Parts

Figure No.	Part Name	Parts Part Name Per Hoist		080S	100L
1	Cord Support (Wire Stop)		1	ER1	BS9535
2	Machine Screw With Spring Washer		2	M6F	554010
3	Socket Frame Complete Assembly	S	1	ER2	ES4511
3	Socket Frame Complete Assembly		1	ER2	EI4511
4	Socket Frame		1	ER2	CS9511
5	Socket 4P Assembly	S D	1		ES2523 EI2523
6	Tapping Flat Head Machine Screw		8	ES5	58003
0		S	-	ER2	CS2564
8	Socket 8P Assembly	D	1	ER2	EI2564
9	Machine Screw With Spring Washer		6	MS5	561010
10	Socket Frame Packing		1	ER2CS9512	
11	Machine Screw With Spring Washer		2	ES650005S	
12	Power Supply Cable 4C Assembly		1	ZBZA12AH1000	
13	Power Supply Cable 4C		1	1	4/4
14	Plug 4P		1	ECP:	2304AF
15	Cable Support Arm		1	ER1	BS9541
16	Cable Support		1	M3ES	0101724
18	Cable Hanger 14 Assembly		A/R	ES1	527003
19	Pendant W/Cord Complete	S	1	ZB100	25H1000
19	Assembly	D	1	ZB200	25I1000
20	Pendant Cord	S	ft	1	6/4P
20		D	IL	1	6/6P
21	Pendent Assembly	S	1	SWD	1100AA
21	Pendent Assembly	D	1	SWD	2200AA
22	Machine Screw		1	J1AP2	4002608
23	Nut		1	J1NA0	0410040
24	Diug 9D	S	1	ECP	2108AA
24	Plug 8P	D	1	ECP	2108AB
25	Warning Tag PB		1	W	TAG7
26	Tag Holder		1	E3S	787003

	igure No.	Part Name	Parts Per Hoist				200S		
	31	Pendant W/Cord Complete		1	ZB10025H1000				
	51	Assembly	D	-		ZB20025I1000			
	32	Pendant Cord	S	ft		16/4P			
			D	ic		16/6P			
	33	Warning Tag PB		1		WTAG7			
	34	Tag Holder		1		E3S787003			
	35	Plug 8P	S	1		ECP2108AA			
	55		D	-		ECP2108AB			
	36	Pendent Assembly	S	1		SWD1100AA			
	50	Fendent Assembly		1	SWD2200AA				
	37	Machine Screw With Spring Washer		1	J1AP24002608				
	38	Nut		1	J1NA00410040				
	39	Cord Cover Packing		1					
	40	Socket 8P Complete Assembly	S ,		ER2CS2564				
	40	Socket of Complete Assembly	D	1	ER2EI2564				
1	41	Contract OD Assembly	S	1	ER2CS2564				
	41	Socket 8P Assembly	D	1	ER2EI2564				
ΙΓ	42	Tapping Flat Head Machine Screw		4		E3S658015			
1	43	Cord Holder Support		1		MS529010			
ΙΓ	44	Cord Support (Wire Stop)		1		M6F530010			
	45	Machine Screw With Spring Washer		2	MS554010				
	46	Machine Screw With Spring Washer	4		MS554010				



9.7 Power Supply and Pendant Parts

F	igure No.	Part Name	F	arts Per oist	080S	100L	
	1	Cord Support (Wire Stop)	1		ER1E	S9535	
	2	Machine Screw With Spring Washer		2	M6F5	54010	
	3	Socket Frame Complete Assembly		1	ER2C	S2511	
	4	Socket Frame		1	ER2C	S9511	
	5	Holder C		2	ECP5	924AL	
	6	Tapping Flat Head Machine Screw		8	ER1B	S9517	
	7	Holder Packing		2	ECP5	924AM	
	8	Socket Frame Packing		1	ER2C	S9512	
	9	Machine Screw With Spring Washer		6	ES65	00055	
	10	Power Supply Cable 4C Assembly		1	ZBZA12A	H1000DW	
	11	Power Supply Cable 4C		1	1.	4/4	
	12	Holder A		1	ECP5	924AA	
	13	Cable Packing		1	ECP6	914AA	
	14	Cable Support 14 Assembly		1	M3ES0)101724	
	15	Cable Support Arm		1	ER1B	S9541	
	16	Cable Hanger 14 Assembly		A/R ES1527003		27003	
	17	Pendant W/Cord Complete		1	ZB10025	H1000DW	
	17	Assembly	D	1	ZB20025I1000DW		
	18	Pendant Cord	S	ft	16	6/4P	
	10		D	п	16	6/6P	
	19	Pendent Assembly	S	1	SWD2	2100AA	
	19	Pendent Assembly	D	1	SWD2	2200AA	
	20	Machine Screw		1	J1AP24	1002608	
	21	Nut		1	J1NA0	0410040	
	22	Warning Tag PB		1	WT	AG7	
	23	Tag Holder		1	E3S7	87003	
	24	Holder A		1	ECP5	924AA	
	25	Cable packing		1	ECP6	912AA	
	43	Machine Screw With Spring Washer		2	ES65	00055	

Figure No.	Part Name		arts Per oist	1005	1505	2005	
26	Pendant W/Cord Complete Assembly	S D	1		ZB10025H1000 ZB20025I1000		
27	Pendant Cord	S D	ft		16/4P 16/6P		
28	Warning Tag PB		1		WTAG7		
29	Tag Holder		1		E3S787003		
30	Plug 8P	S D	1		ECP2108AA ECP2108AB		
31	Pendent Assembly	S D	1		SWD1100AA SWD2200AA		
32	Machine Screw With Spring Washer		1		J1AP24002608	J1AP24002608	
33	Nut		1		J1NA00410040		
34	Cord Cover Packing		1		MS527010		
35	Socket 8P Complete Assembly	S D	1		ER2CS2564 ER2EI2564		
36	Socket 8P Assembly	S D	1		ER2CS2564 ER2EI2564		
37	Tapping Flat Head Machine Screw		4	E3S658015			
38	Cord Holder Support		1	MS529010			
39	Cord Support (Wire Stop)		1		M6F530010		
40	Machine Screw With Spring Washer		2	MS554010			
41	Machine Screw With Spring Washer		4	MS554010			
42	Socket cover 4P		1		E0YS005-9973		

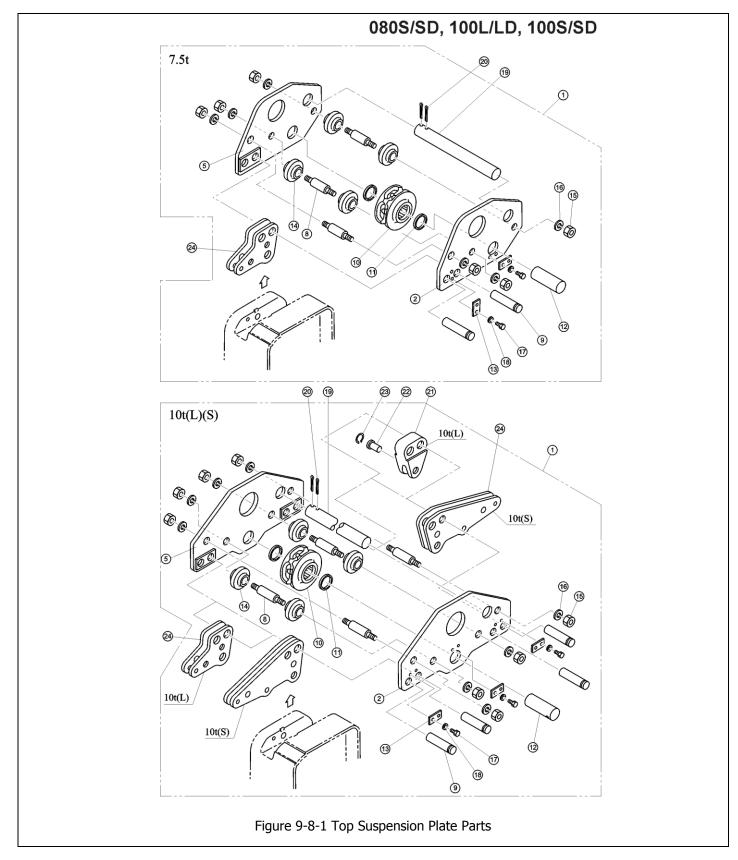
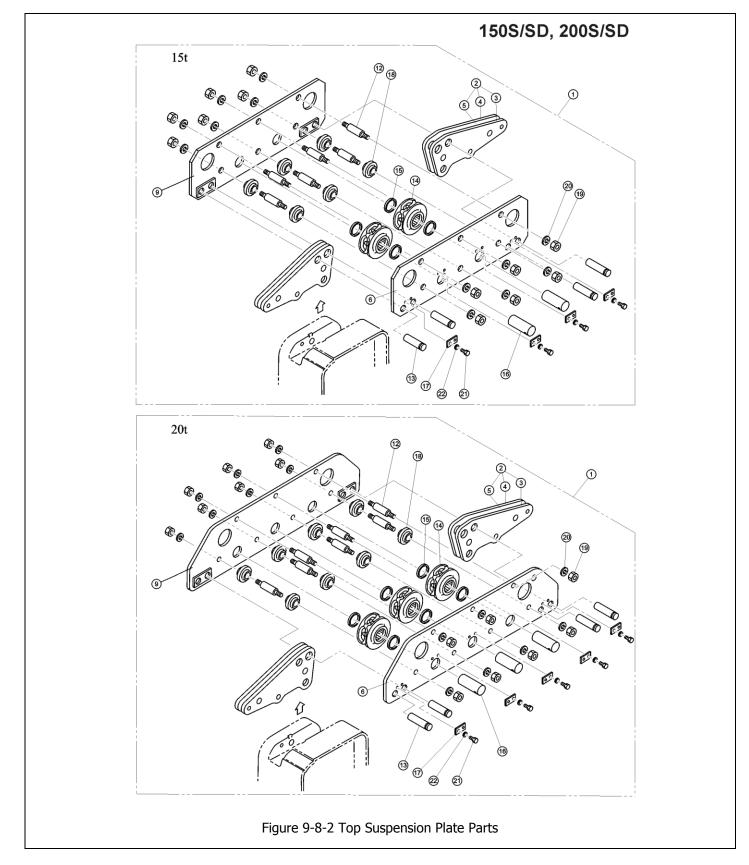


Figure No.	Part Name	Parts Per Hoist	080S	100L 100S	
1	1 Top Suspension Plate Assembly		ER2HS1003	ER2I	51003
2	Top Suspension Plate A Assembly	1	ER2HS5003	ER2IS	\$5003
5	Top Suspension Plate B Assembly	1	ER2HS5004	ER2I	55004
8	Top Stay Bolt	3 (4)		E6S007075	
9	Suspension Shaft	2 (4)		E6S008075	
10	Top Idle Sheave Assembly	1		ER2HS5051	
11	Thrust Needle Bearing	2		ER1HS9182	
12	Top Shaft	1		E6S053075	
13	Shaft Stopper A	2 (3)		ER1HS9056	
14	Guide Roller	4		E6S062075	
15	Nut	6 (8)		9093445	
16	Spring Washer	6 (8)		9012717	
17	Socket Bolt	4 (6)		9091271	
18	Spring Washer	4 (6)		9012711	
19	Stopper Shaft	1		E6SE075S9010	
19	Stopper Shaft (300)	1		E7SE075S9019	
20	Split Pin	2		9009448	
21	Chain Holder	1	ER1IL9017		
22	Chain Pin	1		E6S041075	
23	Snap Ring	1		9047221	
24			ER2HS5005		ER2IS5005 (2 Required)

*Quantities in "()" are for 10 ton hoists.



igure No.	Part Name	Parts Per Hoist	150S	2005
1	Top Suspension Plate Assembly	1	ER2JS1003	ER2KS1003
2	Connection Yoke Assembly	2	ER2I	S5005
3	Connection Yoke A	2	ER2I	S9005
4	Connection Yoke B	2	ER2I	S9006
5	Connection Yoke Pin	4	ER2H	IS9016
6	Top Suspension Plate A Assembly	1	ER2JS5003	ER2KS5003
9	Top Suspension Plate B Assembly	1	ER2JS5004	ER2KS5004
12	Top Stay Bolt	6 (7)	E6S0	07075
13	Suspension Shaft	4	E6S008075	
14	Top Idle Sheave Assembly	2 (3)	ER2HS5051	
15	Thrust Needle Bearing	4 (6)	ER1HS9182	
16	Top Shaft	2 (3)	E6S0	53075
17	Shaft Stopper A	4 (5)	ER1H	1S9056
18	Guide Roller	6 (8)	E6S0	62075
19	Nut	12(14)	909	3445
20	Spring Washer	12 (14)	901	.2717
21	Socket Bolt	8 (10)	909	1271
22	Spring Washer	8 (10)	901	.2711

*Quantities in "()" are for 20 ton hoists.

9.9 Top Hook Parts

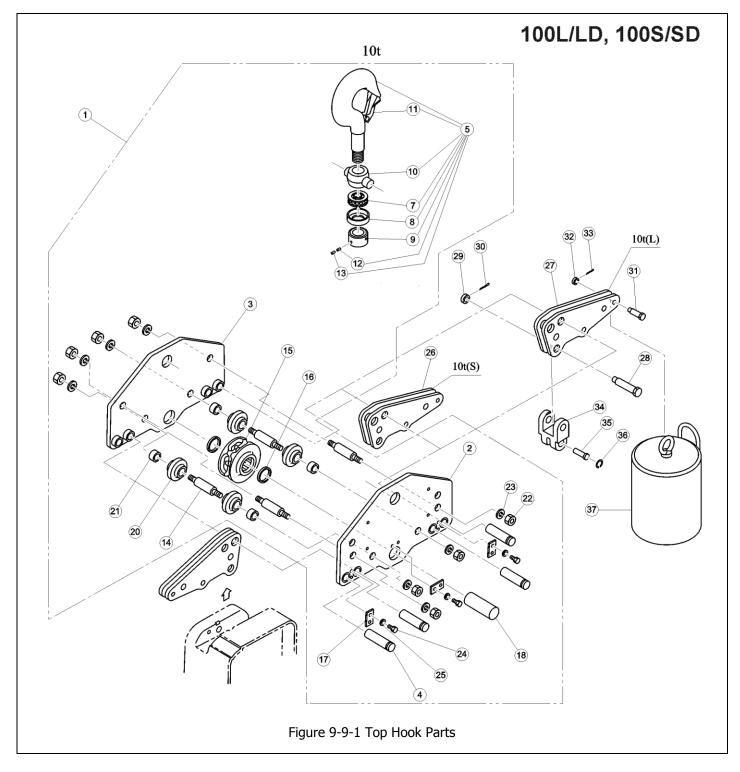


Figure No.	Part Name	Parts Per Hoist	100L	1005	
1	Top Hook Complete Assembly	1	ER2I	S1011	
2	Top Suspension Plate A Assembly	1	ER2I	S5011	
3	Top Suspension Plate B Assembly	1	ER2I	S5012	
4	Suspender Shaft B	4	E6S0	13100	
5	Top/Bottom Hook Assembly	1	ER2I	S2121	
7	Thrust Bearing	1		22100	
8	Bearing Cover	1	E6S0	23100	
9	Hook Nut	1	ES02	24100	
10	Bottom Yoke	1	E6S0	30100	
11	Safety Latch Assembly	1	C2BA1	501071	
12	Stopper Screw A	1	J1TB01	110016	
13	Stopper Screw B	1	J1TB01	110008	
14	Bottom Stay Bolt	4	E6S038075		
15	Bottom Idle Sheave Assembly	1	ER2HS5052		
16	Thrust Needle Bearing	2	ER1HS9182		
17	Shaft Stopper A	3	ER1IS9056		
18	Top Shaft B	1	E6S057100		
20	Guide Roller	4	E6S062075		
21	Bottom Collar	4	E6S065075		
22	Nut	8	909	3445	
23	Spring Washer	8	901	2717	
24	Socket Bolt	6	909	1271	
25	Spring Washer	6	901	2711	
26	Connection Yoke Assembly	2		ER2IS5005	
27	Connection Yoke Assembly	1	ER2IL5155		
28	Yoke Bolt	1	ER1ES9032		
29	Slotted Nut	1	ES088020L		
30	Split Pin	1	9009436		
31	Chain Pin	1	ES041050		
32	Slotted Nut	1	M2049030		
33	Split Pin	1	9009424		
34	Chain Holder	1	ER1IL9171		
35	Chain Pin	1	E6S041075		
36	Snap Ring	1	9047221		
37	Balance Weight Assembly	1	7021002		

9.9 Top Hook Parts

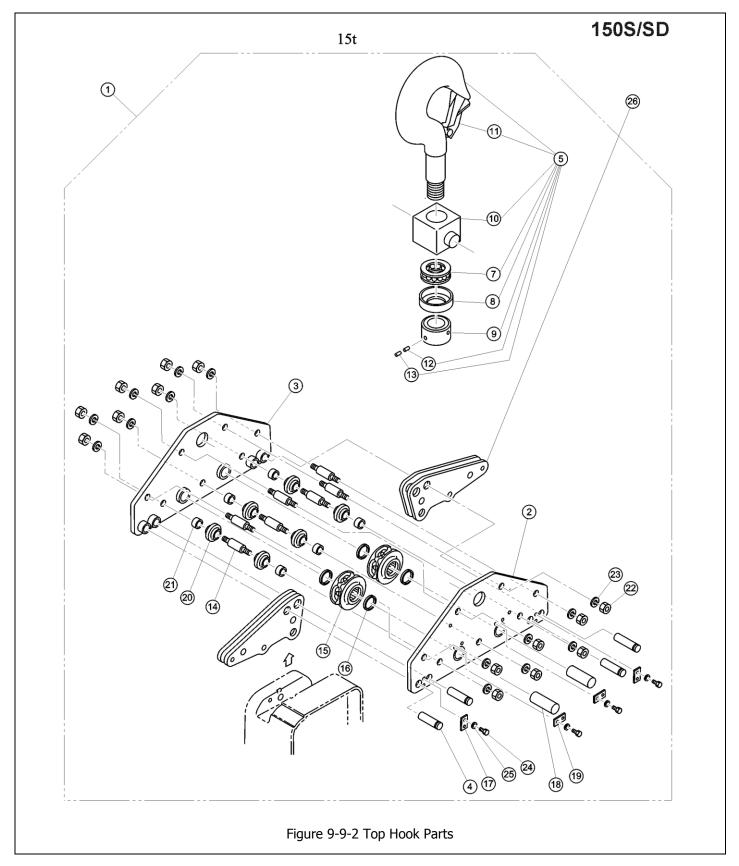
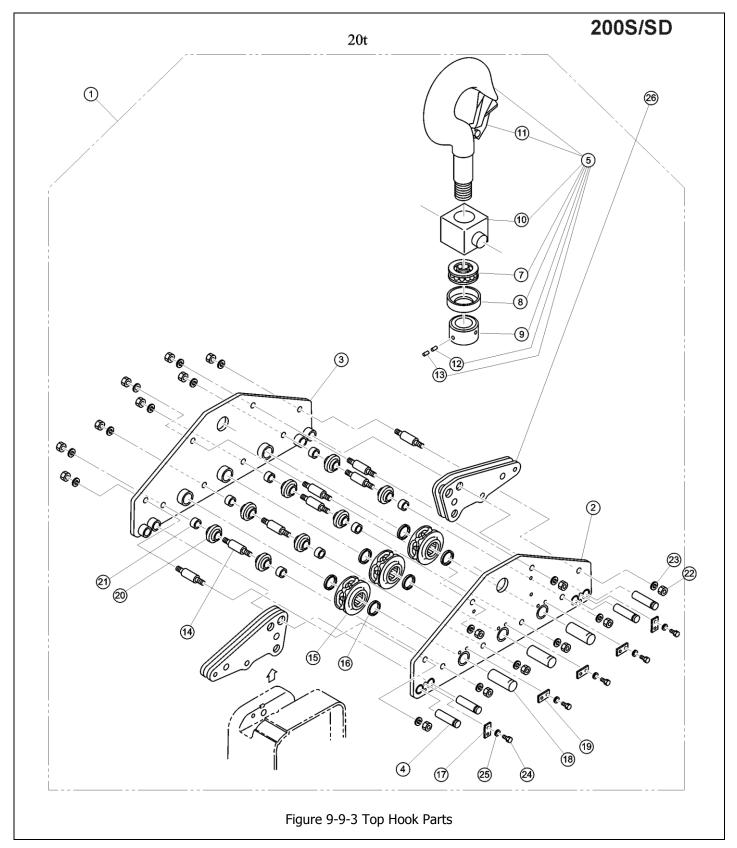
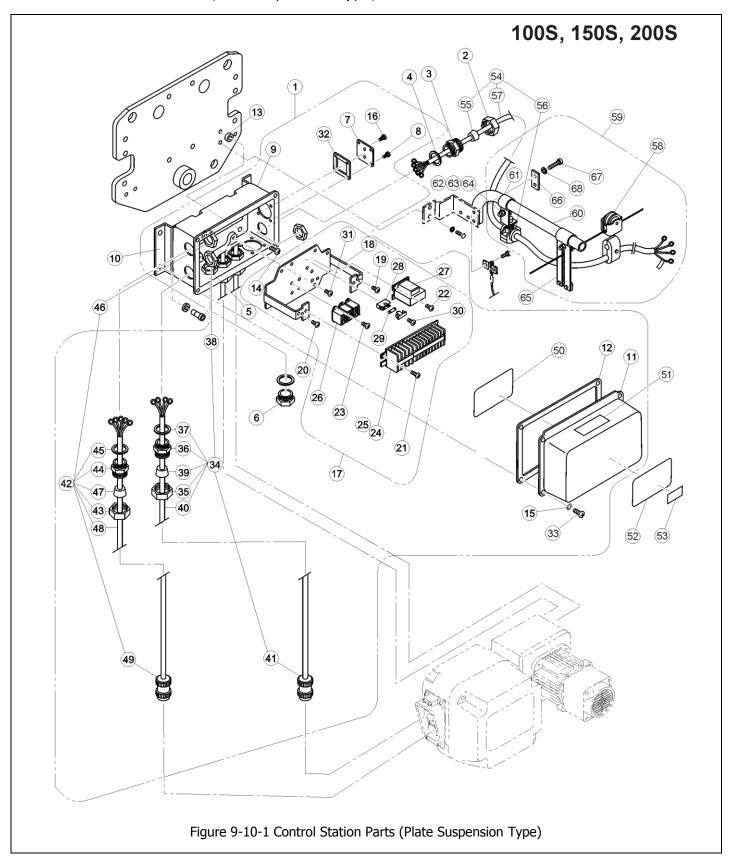


Figure No.	Part Name	Parts Per Hoist	150S
1	Top Hook Complete Assembly	1	ER2JS1011
2	Top Suspension Plate A Assembly	1	ER2JS5011
3	Top Suspension Plate B Assembly	1	ER2JS5012
4	Suspender Shaft B	4	E6S013150
5	Top/Bottom Hook Assembly	1	ER2JS2121
7	Thrust Bearing	1	ES022150
8	Bearing Cover	1	E6S023150
9	Hook Nut	1	E6S024150
10	Bottom Yoke	1	E6S030150
11	Safety Latch Assembly	1	M2071200
12	Stopper Screw A	1	J1TB01110016
13	Stopper Screw B	1	J1TB01110010
14	Bottom Stay Bolt	7	E6S038150
15	Bottom Idle Sheave Assembly	2	ER2HS5052
16	Thrust Needle Bearing	4	ER1HS9182
17	Shaft Stopper A	2	ER1IS9056
18	Top Shaft B	2	E6S057150
19	Shaft Stopper B	2	ER1JS9060
20	Guide Roller	6	E6S062075
21	Bottom Collar	6	E6S065150
22	Nut	14	9093445
23	Spring Washer	14	9012717
24	Socket Bolt	8	9091271
25	Spring Washer	8	9012711
26	Connection Yoke Assembly	2	ER2IS5005

9.9 Top Hook Parts



	jure Io.	Part Name	Parts Per Hoist	2005
	1	Top Hook Complete Assembly	1	ER2KS1011
	2	Top Suspension Plate A Assembly	1	ER2KS5011
	3	Top Suspension Plate B Assembly	1	ER2KS5012
	4	Suspender Shaft B	4	E6S013150
	5	Top/Bottom Hook Assembly	1	ER2KS2121
	7	Thrust Bearing	1	E6S038150
	8	Bearing Cover	1	E6S023200
	9	Hook Nut	1	E6S024200
	10	Bottom Yoke	1	E6S030200
	11	Safety Latch Assembly	1	C2BA3001071
	12	Stopper Screw A	1	J1TB01110016
	13 Stopper Screw B		1	J1TB01110010
	14	Bottom Stay Bolt	8	E6S038150
	15	Bottom Idle Sheave Assembly	3	ER2HS5052
	16	Thrust Needle Bearing	6	ER1HS9182
	17	Shaft Stopper A	2	ER1IS9056
	18	Top Shaft B	3	E6S067150
	19	Shaft Stopper B	3	ER1JS9060
	20	Guide Roller	8	E6S062075
	21	Bottom Collar	8	E6S065150
	22	Nut	16	9093445
	23	Spring Washer	16	9012717
	24	Socket Bolt	10	9091271
	25	Spring Washer	10	9012711
2	26	Connection Yoke Assembly	2	ER2IS5005



7015601 1 Connection Box Complete Assembly 1 D 7015701 7015702 ECP5924AA Holder A 1 2 3 Holder B 1 ECP5924AB 4 Packing ECP5924AC 2 5 Holder Nut 2 ECP5924AD ECP5924AE Holder Cover 6 1 7 Cord Cover 1 FR1IS9347 Machine Screw With Spring Washer 8 4 MS554010 Connection Box MR1IS9401 9 1 10 Connection Box Holder MR1HS9405 1 Connection Box Cover MR1DS9411 11 1 12 Connection Box Packing 1 MR1DS9421 13 Spacer 4 MS517010 Machine Screw With Spring Washer 4 14 J1AP28001414 15 4 9679708 Toothed Lock Washer Machine Screw With Spring Washer 16 2 E6F151003 S ER2GHM1QS1A8 17 Plate Complete Assembly 1 D ER2GHM1QI1A8 18 Plate Assembly MR2IS5445 1 Machine Screw With Spring Washer MS554010 19 1 20 Machine Screw With Spring Washer 3 MS555010 21 Machine Screw With Spring Washer 2 MS554010 Machine Screw With Spring Washer MS555010 22 2 Machine Screw With Spring Washer 23 6 J1AW23000808 24 Terminal 16P 1 ECP1610AA S 3 26 Relay MGC42C26A D 4 27 Transformer TRF32K611 1 28 Fuse Holder ECP92FZAA 1 29 Fuse 1 ECP91FZ01 Machine Screw With Spring Washer 30 E2D667125 1 Machine Screw With Spring Washer 31 4 MS554010 Cord Cover Packing MS527010 1 33 Machine Screw With Spring Washer 4 MS554010 MR2IS1759 MR2JS1759 34 Cable 4C Assembly 2 35 Holder A 2 ECP5924AA 36 Holder B 2 ECP5924AB 37 Packing 2 ECP5924AC Holder Nut 38 ECP5924AD 2 39 Cable Packing ECP6916AA 2 ft 40 Cable 4C 14/4 41 Plug 4P ECP2304AF 2 Cable 4C Assembly S MR2IS1768 MR2JS1768 42 2 Cable 5C Assembly D MR2IS3768 MR2JS3768 ECP5924AA 43 2 Holder A 44 Holder B ECP5924AB 45 Packing 2 ECP5924AC ECP5924AD 46 Holder Nut 2 47 ECP6916AA Cable Packing 2 Cable 4C S 16/4P 48 ft Cable 50 D 16/6P 49 Plug 4P 2 ECP2108AC S EWG3200H21 50 Wiring Diagram 1 D EWG3E00H21 51 Warning Seal E (Electric Shock) 2 ER2CS9936 Name Plate B ER2BHM20I9A5 52 2 53 ER2BHM1QI9A6 ER2BHM2QI9A6 Name Plate D 2 ER2BHM1PI9A6 Power Supply Cable 4C Assembly 54 2 ZBZC12BH2000 55 Cable Packing 2 ECP6918AA Cable Support 19 Assembly ECP5900CA 56 2 57 Power Supply Cable 4C ft 10/458 Cable Hanger 15/17 Assembly A/R MS1733020 59 Cable Support Bar Complete Assembly MR1DS1491 1 60 MR1DS9491 Cable Support Bar 1 Cable Support Arm 61 MR1DS9492 1 9093328 62 Bolt 2 63 Spring Lock Washer 9012711 64 Nut 2 9093424 65 Wire Guide Assembly MR1DS1493 1 Support Bar Holder (Plate) 66 1 MR1DS9501 67 Bolt 2 9093329 68 Spring Lock Washer 2 9012711

100S

Parts Per Hoist

Figure No.

Part Name

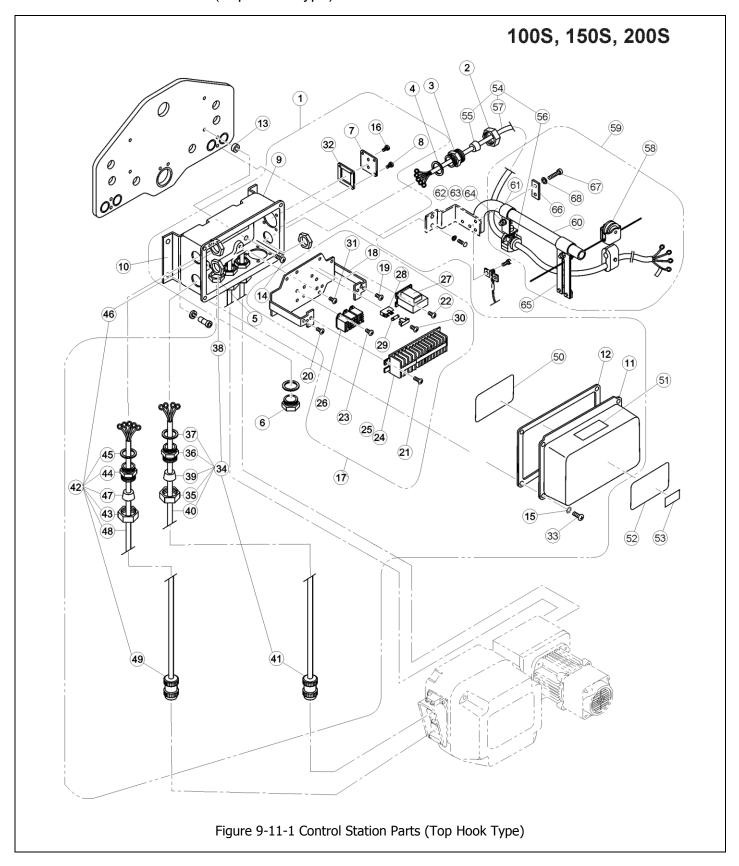
9.10 Control Station Parts (Plate Supension Type)

7015602

2005

150S

Note: A/R = As required, one every 5 ft. of Power Supply Cable.



9.11 Control Station Parts ((Top Hook Type)
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-	1	n			Control Station Parts
Figure No.	Part Name		er Hoist	100S	150S 200S
1	Connection Box Complete Assembly	S	1	7015601	7015602
		D		7015701	7015702
2	Holder A		1		ECP5924AA
3	Holder B		1		ECP5924AB
4	Packing		2		ECP5924AC
5	Holder Nut		2		ECP5924AD
6	Holder Cap		1		ECP5924AE
7	Cord Cover		1		ER1IS9347
8	Machine Screw With Spring Washer		4		MS554010
9	Connection Box		1		MR1IS9401
10	Connection Box Holder		1		MR1HS9405
11	Connection Box Cover		1		MR1DS9411
12	Connection Box Packing		1		MR1DS9421
13	Spacer		4		MS517010
14	Machine Screw With Spring Washer		4		J1AP28001414
15	Toothed Lock Washer		4		9679708
16	Machine Screw With Spring Washer		2		E6F151003
17	Plate Complete Assembly	S	1		ER2GHM1QS1A8
	, ,	D			ER2GHM1QI1A8
18	Plate Assembly		1		MR2IS5445
19	Machine Screw With Spring Washer		1		MS554010
20	Machine Screw With Spring Washer		3		MS555010
21	Machine Screw With Spring Washer	ļ	2		MS554010
22	Machine Screw With Spring Washer		2		MS555010
23	Machine Screw With Spring Washer		6		J1AW23000808
24	Terminal 16P		1		ECP1610AA
26	Relay	S	3		MGC42C26A
	,	D	4		
27	Transformer		1		TRF32K611
28	Fuse Holder		1		ECP92FZAA
29	Fuse		1		ECP91FZ01
30	Machine Screw With Spring Washer		1		E2D667125
31	Machine Screw With Spring Washer		4		MS554010
32	Cord Cover Packing		1		MS527010
33	Machine Screw With Spring Washer		4		MS554010
34	Cable 4C Assembly		2	MR2IS1759	MR2JS1759
35	Holder A		2		ECP5924AA
36	Holder B		2		ECP5924AB
37	Packing		2		ECP5924AC
38	Holder Nut		2		ECP5924AD
39	Cable Packing		2		ECP6916AA
40	Relay Cable 4C		ft		14/4
41	Plug 4P		2		ECP2304AF
42	Cable 4C Assembly	S	2	MR2IS1768	MR2JS1768
	Cable 5C Assembly	D		MR2IS3768	MR2JS3768
43	Holder A		2		ECP5924AA
44	Holder B		2		ECP5924AB
45	Packing		2		ECP5924AC
46	Holder Nut		2		ECP5924AD
47	Cable Packing		2		ECP6916AA
48	Cable 4C	S	ft		16/4P
	Cable 5C	D			16/6P
49	Plug 4P		2		ECP2108AC
50	Wiring Diagram	S	1		EWG3200H21
		D			EWG3E00H21
51	Warning Seal E (Electric Shock)		2		ER2CS9936
52	Name Plate B		2		ER2BHM20I9A5
53	Name Plate D		2	ER2BHM1QI9A6	ER2BHM1PI9A6 ER2BHM2QI9A6
54	Power Supply Cable 4C Assembly		2		ZBZC12BH2000
55	Cable Packing		2		ECP6918AA
56	Cable Support 19 Assembly		2		ECP5900CA
57	Power Supply Cable 4C		ft		10/4
58	Cable Hanger 15/17 Assembly		A/R		MS1733020
59	Cable Support Bar Complete Assembly		1		MR1DS1491
60	Cable Support Bar		1		MR1DS9491
61	Cable Support Arm		1		MR1DS9492
62	Bolt		2		9093328
63 Spring Lock Washer 2				9012711	
64	Nut		2		9093424
65	Wire Guide Assembly		1		MR1DS1493
66	Support Bar Holder (Plate)		1		MR1DS9501
67	Bolt		2		9093329
68	Spring Lock Washer		2		9012711
Noto: A/D - Ac	required, one every 5 ft. of Power Supply C	`abla		-	

Note: A/R = As required, one every 5 ft. of Power Supply Cable.

9.12 Chain Container Parts

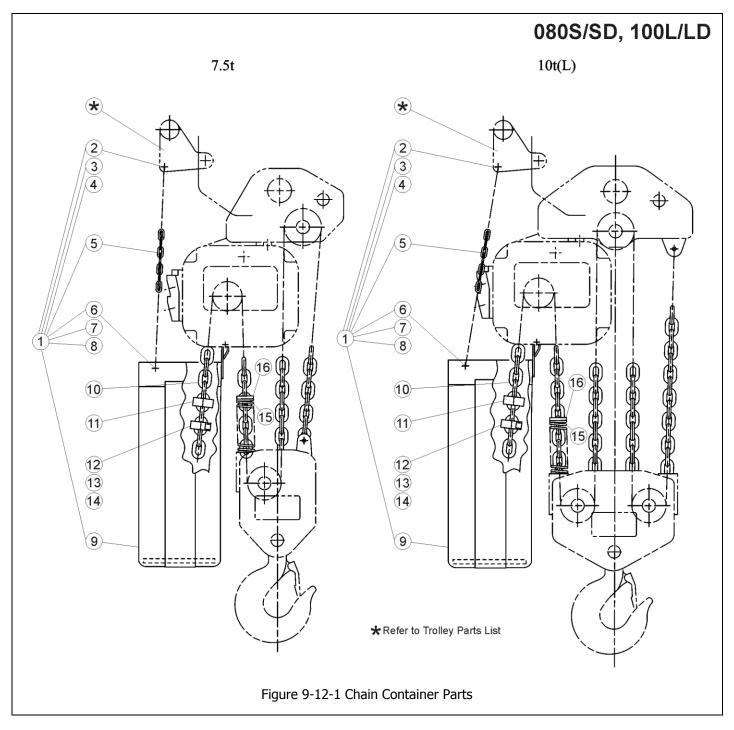
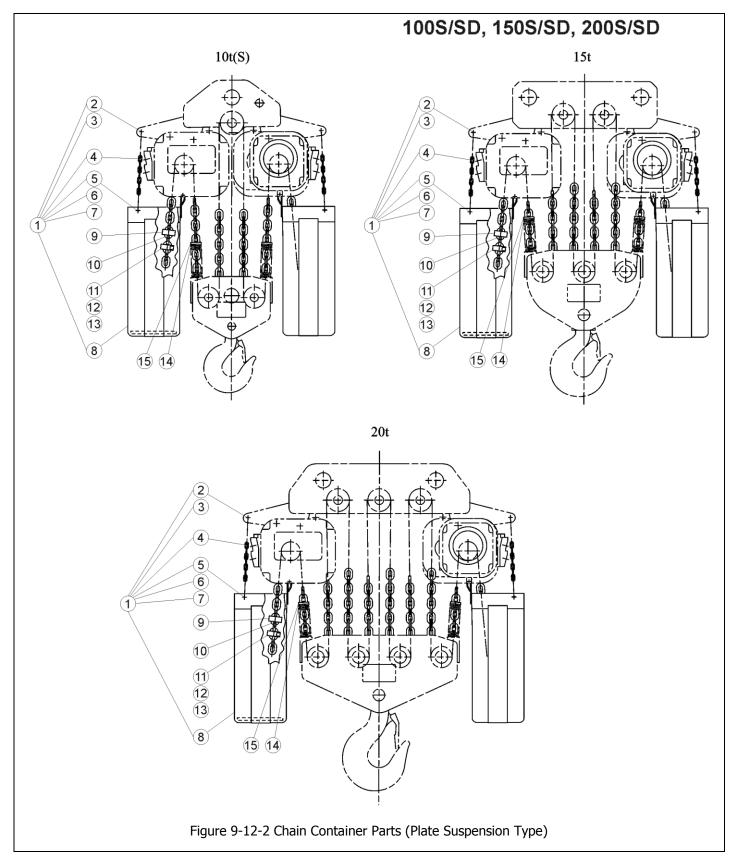


Figure No.		Part Name	Parts Per Hoist	0805	100L	
	1	Chain Container Kit	1	BK20	BK2075H2	
	2	Socket Bolt	2	909	9091274	
	3	Lever Nut	2	ES85	ES857005S	
	4	Washer	2	ES24	ES247005S	
	5	Container Chain	2	ES8	ES875075	
	6	Socket Bolt	2	909	9091272	
	7	Lever Nut	2	ES85	7005S	
	8	Washer	2	ES24	7005S	
	9	Chain container (H2) Assembly	1	ER2H	IS5931	
	10	NP Load Chain	1	LCER2025NP		
	11	Cushion Rubber	1	ER1EM9053		
	12	Stopper	2	ER1ES1041		
	13	Socket Bolt	2	9091273		
	14	Spring Washer	2	9012711		
	15	Chain Spring	1	ES047D025		
	16	Limiting Plate	1	ER1FH9054		

9.12 Chain Container Parts



9.12 Chain Container Parts

Figure No.		Part Name	Parts Per Hoist	1005	1505	2005	
	1	Chain Container Kit	2		BK2100H2		
	2	Socket Bolt	2		9091281		
	З	Lever Nut	2		ES857005S		
	4	Container Chain	4		ES875100		
	5	Socket Bolt	4		9091272		
	6	Lever Nut	4		ES857005S		
	7	Washer	4		ES247005S		
	8	Chain container (H2) Assembly	2		ER2HS5931		
	9	Cushion Rubber	2	ER1EM9053			
1	10	NP Load Chain	1	LCER2025NP			
1	l1	Stopper	4	ER1ES1041			
1	12	Socket Bolt	4	9091273			
1	13	Washer	4	9012711			
1	L4	Chain Spring	2	ES047D025			
1	15	Limiting Plate	2	ER1FH9054			



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ER2LCOMSup-ENG